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PHARMACEUTICAL MICRO- AND NANOSCALE APPROACHES FOR EFFICIENT TREATMENT OF OCULAR DISEASES

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ACKNOWLEDGMENTS- ISCIII-FEDER Red Temática de Investigación Cooperativa en Oftalmología RETICS (Oftared) RD12/0034/0003 and RD12/0034/0014, Complutense Research Group UCM 920415-GR3/14, Spanish Ministry of Economy and Competitiveness MICINN-MAT 2013–43127R and Spanish Ministry of Health and Consumption. Spanish Fund for Health Research FIS PI12/02285.

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ABSTRACT

Efficient treatment of ocular diseases can be achieved thanks to the proper use of ophthalmic formulations based on emerging pharmaceutical approaches. Among them, micro- and nanotechnology strategies result of great interest in the development of novel drug delivery systems to be used in the ocular therapy. The location of the target site in the eye as well as the ophthalmic disease will determine the route of administration (topical, intraocular, periocular and suprachoroidal administration) and the most adequate device. In this review, we discuss the use of colloidal pharmaceutical systems (nanoparticles, liposomes, niosomes, dendrimers and microemulsions); microparticles (microcapsules and microspheres) and hybrid systems (combination of different strategies) in the treatment of ophthalmic diseases. Emphasis has been placed in the therapeutic significance of each drug delivery device for clinical translation.

KEYWORDS: microparticles, microspheres, nanotechnology, nanoparticles, ocular, anterior segment, posterior segment.

INTRODUCTION

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2 The eye is divided in anterior segment (from cornea to lens, bath by aqueous humor)
3 and posterior segment (from lens to the eye fundus, filled by the vitreous) Fig 1. Ocular
4 drug delivery is one of the most challenging fields of pharmaceutical research. As the
5 eye has several defense mechanisms to prevent the entrance of exogenous
6 substances, the drug must overcome different protecting barriers to achieve the target
7 tissue. In this context, the active substance must overcome static barriers (cornea,
8 sclera, and retina including blood aqueous and blood-retinal barriers) and/or dynamic
9 barriers (choroidal and conjunctival blood flow, lymphatic clearance, and tear dilution)
10 that are protecting the eye, to reach the target site.

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18 Topical administration is the preferred route to reach the anterior segment of the eye or
19 to treat diseases affecting the ocular surface. However, it has been estimated that only
20 a low percentage (around 5%) of the administered drug is able to reach the aqueous
21 humor or get access inside the eye when conventional eye drops are used. This poor
22 ocular bioavailability is due to different events such as the short residence time of
23 formulations on the ocular surface, to drainage of the solution, tear turnover, dilution by
24 lacrimation and the low corneal permeability [1]. Several therapeutic approaches
25 (mainly nanosystems) have been developed to increase ocular drug bioavailability.
26 After topical administration, they are directed toward the increase of the retention time
27 of drugs on the ocular surface and, in some cases, to enhance the corneal transport,
28 reducing the number of applications per day and increasing the patients' compliance.

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37 When the target tissue is located in the posterior segment of the eye, mainly one or
38 more than one type of retinal neurons (Fig 2), the use of topical or systemic
39 administrations is ineffective because of the above-mentioned ocular barriers.
40 Subsequently, for the treatment of these pathologies, the intraocular administration is
41 preferred. In the cases in which the drug is able to cross the different tissues to reach
42 the back of the eye, a less invasive route (periocular injection)-can be also considered.
43 The main lack-point of these administrations is the need of repeated injections to
44 achieve therapeutic drug levels for prolonged periods of time, which is generally
45 necessary to treat the chronic posterior segment pathologies. In that sense, intraocular
46 and periocular implants and microparticulate delivery systems may address the risk of
47 side effects associated with repeated injections, as they are able to release the drug for
48 long periods of time. At this level, nanosystems are useful tools to protect the active
49 substance from the external environment and/or to target the drug to the ocular tissues.
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In the past decades, micro- and nanosystems (liposomes, nanoparticles, niosomes, microemulsions and more recently dendrimers) have emerged as interesting drug delivery alternatives in ophthalmology. However, ophthalmic pharmaceutical formulations must fulfill some restricted specifications different to those designed for other targets, such as sterility, compatibility and tolerability. This review is dedicated to describe the most promising research performed in this field. The information has been classified according to the ocular administration route selected (topical, intraocular and periocular). A novel approach currently under investigation is the use of suprachoroidal space located between the sclera and choroid as a reservoir for active substances (Fig 1).

TOPICAL ADMINISTRATION

As cited previously, the administration of drugs on the ocular surface by topical instillation of eye drops is the most common drug delivery route for the treatment of ocular pathologies affecting the ocular surface or when the drug has to reach the anterior segment. However, having clear advantages such as an easy self-application, the main drawback of this route is the rapid clearance of the drug from the ocular surface and the reduced permeability of the ocular tissues. Once the drug reaches the ocular surface it has to be diluted in the precorneal film (Fig 3) and subsequently cross the cornea (Fig 4) to reach the aqueous humor. This fact reduces the bioavailability of drugs, limiting the use of the topical route to the treatment of anterior segment diseases.

Several technological strategies to increase the bioavailability of drugs by topical administration are under study. These strategies are based on the use of systems able to stay for longer periods of time on the ocular surface due to interactions with ocular mucins (gel-forming and transmembrane mucins mainly), which are the major components on the precorneal tear film (Fig 3). In this sense, the use of bioadhesive micro- and nanosystems offer a very promising approach to develop novel topical ophthalmic formulations.

Microparticles

Microparticles are solid drug carriers (1-1000 μm) capable of providing sustained and controlled release of loaded active agents. According to their structure, microparticles can receive the name of microcapsules (reservoir structure) and microspheres (matrix structure) (Fig 5).

1 The use of microparticles for topical therapies is not very common. One of the main
2 reasons is their short contact time on the ocular surface. It is also important to note that
3 the size of microparticles has to be controlled to be less than 10 μm to avoid possible
4 eye irritation [2, 3].
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7 Some authors have studied the use of polymeric biodegradable microparticles for
8 ophthalmic topical administration. Addo et al. showed that the use of tetracaine-loaded
9 microparticles (4 μm bovine serum albumin-chitosan microparticles, spray-drying
10 method) increased the anesthetic effect of the drug up to 4-fold in rabbits, in
11 comparison with a commercialized ophthalmic solution [4]. Other authors have
12 examined the hypothesis that mucoadhesive microparticles may offer a means for slow
13 drug release from microparticles that remain adherent to the ocular surface for an
14 extended period of time. In that sense, Sensoy et al. demonstrated the utility of
15 mucoadhesive polymers (hydroxypropylmethyl cellulose) for the preparation of
16 bioadhesive microspheres loaded with sulfacetamide (2 μm polycarbophil
17 microspheres, prepared by the spray-drying method) for the treatment of keratitis in
18 rabbits [5]. Choy et al. observed that the use of a mucoadhesion promoter such as
19 polyethyleneglycol (PEG), increased the microparticles' retention time (nile red-labeled
20 poly(lactic-co-glycolic-PEG) microparticles, $<10\ \mu\text{m}$) up to 1 hour on the ocular surface of
21 rabbits [6, 7]. Park et al. also used PEG as additive with PLGA microspheres loaded
22 with brimonidine. The mucoadhesive microparticles increased drug bioavailability of the
23 hypotensive agent in more than two folds compared to the marketed brimonidine
24 formulation [8].
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38 **Nanoparticles**

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41 Nanoparticles are solid, submicron-sized drug carriers with diameters ranging from 1 to
42 1000 nm. Depending on their structure, they can be also classified into nanospheres
43 and nanocápsulas (Fig 5). Because of their particle size, nanoparticulate systems offer
44 the possibility to enhance the delivery and transport of drugs across ocular tissues.
45 Nowadays it is possible to find studies in which drug-loaded nanoparticles prepared
46 with biodegradable materials (such as PLA, PLGA, chitosan or albumin) demonstrate
47 promising results.
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53 Vega et al. showed that the topical administration of flurbiprofen-loaded nanoparticles
54 (232-277 nm PLGA nanoparticles, prepared by the nanoprecipitation method)
55 presented higher anti-inflammatory effect than a solution of sodium arachidonate, used
56 as a reference, after topical instillation in rabbit eyes [9]. De Campos et al. studied
57 cyclosporine A-loaded nanoparticles for topical administration (300 nm chitosan
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1 nanoparticles, developed by ionic gelation technique). Chitosan is able to interact with
2 ocular mucins and also open tight junctions of the epithelial cells, promoting the
3 transcorneal flux. The system created improved the interaction of the drug with corneal
4 and conjunctival tissues, finding therapeutic levels of cyclosporine at least during 24 or
5 48 hours post-administration in ocular surface tissues (conjunctiva and cornea,
6 respectively) [10]. Chaiyasan et al. developed chitosan-dextran sulfate nanoparticles
7 with a mean size of around 400 nm, as a topical ocular delivery system with lutein as a
8 model drug (entrapment efficiency in the range of 60-76%). The positively charged
9 nanoparticles prepared (+46 mV) resulted mucoadhesive and were considered suitable
10 for drug delivery to the ocular surface [11]. In a different study, brimonidine-loaded
11 nanoparticles were prepared by the ionic gelation technique in order to improve the
12 bioavailability and to prolong the residence time of the formulation in the eye.
13 Nanoparticles, with a mean particle size range of about 270-370 nm (PI<0.5) showed an
14 entrapment efficiency of the drug from 36-49%. In vivo studies showed a sustained
15 effect of the formulation in comparison with conventional eye drops [12].
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26 Liu et al. [13] demonstrated that the ocular delivery of baicalin (an anti-inflammatory
27 and analgesic agent), could be enhanced by the use of solid lipid nanoparticles (91 nm,
28 emulsification/ultrasonication method). These nanoparticles were able to enhance the
29 corneal penetration of the drug in permeation studies performed in excised rabbit
30 corneas. A significantly higher bioavailability of tobramycin was shown when 100 nm
31 drug-loaded solid lipid nanoparticles were administered on the ocular surface in rabbit
32 eyes. A significantly higher drug concentration in the aqueous humor was found in
33 comparison with the same dose of a tobramycin aqueous solution [14]. A higher
34 therapeutic efficacy and more prolonged effect was observed for methazolamide-
35 loaded solid lipid nanoparticles when compared with a commercial formulation of the
36 antiglaucoma active agent [15].
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45 Hao et al. [16] prepared solid lipid nanoparticles within the colloidal range, dispersed in
46 poloxamer-based hydrogels with thermosensitive *in situ* gelling properties (27.5 %
47 poloxamer 407 and 3.55% poloxamer 188). *In vitro* corneal penetration revealed a
48 nearly steady sustained drug release. Toxicity tests in the hen's egg test-chorioallantoic
49 membrane showed no irritation, suggesting these systems as potential vehicles for
50 ocular application. Wang et al. prepared diblock elastin-like polypeptide based
51 nanoparticles with a multivalent presentation of lacritin at the surface (20–30 nm
52 micelles at physiologically relevant temperatures)[17]. Thermo-responsive
53 nanoparticles exhibited mitogenic activity in SV40-transduced human corneal epithelial
54 cells. The *in vivo* efficacy was explored in wounds on the ocular surface of female non-
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1 obese diabetic mice. Two doses of nanoparticles within 12 h after surgery produced
2 significantly faster wound healing than controls. Histology analysis revealed that, after
3 the treatment, no significant corneal inflammation was observed and the reconstituted
4 ocular surface appeared as smooth as pre-procedure following 24 hours. This report
5 provided the first *in vivo* verification of lacritin's wound healing potential and can be
6 further applied to rationally bioengineer other peptide therapeutics into self-assembling
7 nanoparticles for treating visual impairments.
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12 Kao et al prepared a long-lasting pilocarpine-loaded chitosan/carbopol nanoparticle
13 ophthalmic formulation that showed a slower release profile and the most significant
14 long-lasting decrease in the pupil diameters of the rabbits, in comparison with those
15 obtained with other systems such as a pilocarpine solution, a gel and liposomes [18].
16 The bioadhesive polymer hyaluronic acid has also been combined with dorzolamide
17 and timolol loaded nanoparticles. This combination resulted very efficient at reducing
18 intraocular pressure in rabbits in comparison with the same dose of a conventional
19 solution of both hypotensive drugs [19].
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26 The *in vivo* efficacy of cyclosporine A was also enhanced with the use of these systems
27 [20]. Cationic nanoparticles were also employed to enhance the bioavailability of drugs,
28 applied by topical administration, through electrostatic interactions between the
29 negatively charged ocular surfaces and the positively charged formulation. According
30 to this strategy, Başaran et al. [21] incorporated cyclosporine A into three different
31 types of cationic chitosan nanoparticles. Authors employed low, medium and high
32 molecular weight chitosan (20-200, 200-800 and 800-2000 cPs) to prepare
33 nanoparticles following the spray-drying method (sizes between 318 and 433 nm).
34 Medium molecular weight chitosan nanoparticles showed a more uniform release
35 pattern and were used for the *in vivo* studies. A volume of 0.5 mL of dispersed
36 nanoparticles (cyclosporine A content $10.58 \pm 0.25\%$ or $19.20 \pm 0.33\%$) was applied in
37 sheep eyes. Then, samples of aqueous humor and vitreous were collected at different
38 time intervals for cyclosporine A quantification. Results showed a prolonged drug
39 release from chitosan-based nanoparticles even after 72 hours with levels of
40 41.00 ± 0.90 and 36.70 ± 0.30 ng/mL in aqueous humor and vitreous samples,
41 respectively.
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53 **Liposomes**

54 Liposomes are spherical vesicles composed of an aqueous core enclosed by
55 concentric phospholipid bilayers Fig 6. The size of liposomes ranges from 10 nm to 10
56 μm . According to their size and the number of lipid bilayers, liposomes are classified
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into small unilamellar vesicles, large unilamellar vesicles and multilamellar vesicles, if more than one bilayer is present.

As well as nanoparticles, liposomal formulations have shown to increase drug residence time and to enhance drug permeation through corneal tissues, due to their size and surface properties. Positively charged liposomes, composed by cationic lipids such as dioleoyl-3-trimethylammonium propane chloride (DOTAP) or stearylamine (SA), are able to interact with the anionic mucins present on the ocular surface (Fig 3), allowing the formation of a completely coated layer, increasing the contact time of the formulation and, subsequently, the drug bioavailability [22].

Schaeffer et al. reported a 4-fold increase of penicillin G bioavailability with the use of drug-loaded liposomes composed by phosphatidilcholine (PC), cholesterol (Cht) and SA prepared according to the thin-film hydration method, in comparison with the equivalent concentration of free drug [23]. Law et al. showed an increased residence time of acyclovir-loaded liposomes with the same components that promoted an enhanced bioavailability of the drug, in comparison with anionic liposomes, which were drained fast because they were not able to provide an electrostatic interaction with the ocular surface [24]. Also, Saettone et al. compared a positively charged liposomal acyclovir formulation (PC, Cht and SA, thin film hydration method) with a commercialized ointment. Liposomes increased acyclovir concentration in the aqueous humor of rabbits when compared with the ointment at the same drug concentration [25]. Acetazolamide and pilocarpine-loaded liposomes have also been investigated for the treatment of ocular hypertension, promoting a more pronounced and sustained reduction in intraocular pressure than conventional hypotensive solutions [26]. Li et al. investigated the potential of liposomes to enhance the local antiglaucomatous effect of brinzolamide [27]. *In vitro* release studies of brinzolamide-loaded liposomes (84.33±2.02 nm) displayed a biphasic release pattern with an initial burst release, followed by a second sustained release period. In Franz-type diffusion cells, corneal permeability resulted in a 6.2-fold increase in comparison with the commercial available formulation. *In vivo* studies in rabbits showed a more sustained and effective intraocular pressure reduction (5-10 mmHg) for drug-loaded liposomes. Chetoni et al. evaluated the *in vitro* and *in vivo* performance of a topical controlled release liposomal formulation containing distamycin A, for the treatment of acyclovir-resistant Herpes simplex virus keratitis [28]. The bioavailability of the drug in the tear fluid and the uptake into the cornea were increased after instillation of liposomes in rabbits, being less cytotoxic than distamycin A alone in rabbit corneal epithelial cells. Distamycin

1 concentration in cornea, reached IC50 values against HSV, without any sign of
2 transcorneal permeation of the drug.
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4 Several studies have shown that hybrid systems (liposomes combined with hydrogels)
5 can increase the residence time of the formulations, thus prolonging the drug release
6 rate [29]. Budai et al. encapsulated ciprofloxacin in multilamellar vesicles that were
7 suspended in different polymeric solutions forming hydrogels, such as polyvinyl alcohol
8 0.14% or polymethacrylic acid 0.1%. The release half-time of ciprofloxacin was
9 increased from 72 min (ciprofloxacin hydrogels without liposomes) to 212 min and 644
10 min when lecithin or α -l-dipalmitoyl-phosphatidylcholine lipids were used to prepare
11 the vesicles, respectively [30]. Liposomes coating has been demonstrated to increase
12 the release rate of ciprofloxacin up to 10 h (75% of the dose) using 1.5% Carbopol®
13 940 [31-33]. Additionally, authors observed that the transcorneal permeation of
14 ciprofloxacin was augmented 5 times with the use of carbopol-covered liposomes, in
15 comparison with uncovered liposomes (3-folds increment) or a ciprofloxacin solution
16 used as a reference[34]. The use of chitosan to form hydrogels to cover drug-loaded
17 liposomes has also showed promising results. Hosny et al. [35] prepared oxoflacin-
18 loaded liposomes dispersed in a thermosensitive gel composed by chitosan and β -
19 glycerophosphate salt (1.8% w/v and 3.8% w/v respectively). The presence of the
20 hydrogel increased the amount of drug permeated through the cornea in 7-fold, in
21 comparison to the drug aqueous solution at the same concentration. A different
22 interesting technological strategy to achieve higher concentrations of the therapeutic
23 agent in ocular tissues involves the dispersion of drug-loaded liposomes in collagen
24 shields. Pleyer et al. employed this strategy in rabbit eyes. As expected, they found
25 that cyclosporine levels in cornea, sclera, aqueous humor and vitreous were
26 significantly higher in these animals, in comparison with conventional cyclosporine eye
27 drops [36]. Also, the combination of liposomes and bioadhesive polymers such as
28 carboxymethyl cellulose or hyaluronic acid increased the hypotensive effect of a
29 melatonin analogue 5-MCA-NAT (maximum intraocular pressure reduction of
30 $36.72 \pm 2.77\%$ and $39.13 \pm 2.21\%$ respectively) in rabbit eyes compared to other
31 liposomes formulated without polymers ($29.44 \pm 2.40\%$). This hybrid formulation was
32 able to increase the bioavailability of the therapeutic agent (the effect lasted more than
33 8 hours), being soft with the ocular surface. As the novel formulation simulate tear film
34 composition, it might relieve symptoms of secondary diseases affecting the ocular
35 surface derived from the chronic use of antiglaucoma topical medications [37]. In a
36 different approach, Dong et al. designed and prepared ibuprofen-loaded liposomes
37 coated by regenerated silk fibroins, which are novel adhesive excipients with different
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dissolving times [38]. No detectable toxicity was observed in cells after 12 hours of exposure to silk fibroins. The novel liposomes showed sustained release and *in vitro* corneal permeation of ibuprofen as compared to a drug solution and liposomes without silk fibroins.

Microemulsions

Microemulsions are pharmaceutical systems composed of an oily phase, an aqueous phase and a combination of surfactant and co-surfactant at appropriate ratios to stabilize the system (Fig 7). Microemulsions possess optimal characteristics to be administered by topical route. Depending on their charge and viscosity, the retention time onto the ocular surface can be increased allowing the delivery and permeation of drugs across the ocular surface.

Klang et al. demonstrated that positively-charged microemulsions were able to enhance drug corneal penetration, achieving higher concentrations of drug (indomethacin) in aqueous humor and sclera-retina in comparison to negatively-charged microemulsions, due to the electrostatic effect between the cationic formulation and the anionic cornea. Moreover, positively-charged microemulsions (composed by poloxamer, stearylamine, lipoid 80 and α -tocopherol) resulted well tolerated by animals, since no signs of inflammation or irritation were detected after its administration during eight consecutive hours (1 adm/h) [39]. The use of bioadhesive polymers in the aqueous phase of the microemulsions, has demonstrated to enhance the drug bioavailability as well. In that sense, Chauhan et al. developed timolol microemulsions in HEMA (2-hydroxyethyl methacrylate) to increase the ocular residence time of formulations, with promising results [40]. Phase-transition microemulsions have also been studied for ophthalmic drug delivery purposes. In these microemulsions, there is a phase change after their instillation that produces a viscosity increment and a flow rheological change (from newtonian to pseudoplastic), increasing the ocular residence time of formulations on the ocular surface [41, 42].

Niosomes

Niosomes are nonionic surfactant vesicular systems formed from the self-assembly of non-ionic amphiphilic compounds in aqueous media, resulting in bilayer vesicles of 10-0.5 μm in size (Fig 7). They have gained popularity in ocular drug delivery because they can provide prolonged duration of action at the corneal surface and increase the ocular bioavailability of ophthalmic therapeutics.

1 The use of these systems has shown promising results for the treatment of ocular
2 hypertension associated to glaucoma. Aggarwal et al. reported that acetazolamide-
3 loaded cationic niosomes provided good entrapment efficiency and corneal
4 permeability, being effective for the reduction of intraocular pressure in experimental
5 animals. However, positively charged niosomes, composed of sorbitan ester,
6 cholesterol and SA, resulted toxic for corneal cells. In order to reduce corneal toxicity of
7 niosomes, a bioadhesive niosomal formulation of acetazolamide was also prepared by
8 coating niosomes with Carbopol®. The bioadhesive formulation was less toxic than
9 non-coated vesicles, and showed a 2-folds increment in the duration of action in
10 comparison with a commercial formulation [43]. In a different study, authors observed
11 that the niosomal formulation induced a more rapid penetration of the drug across the
12 cornea and more intraocular pressure reduction in the contralateral eye in comparison
13 with a conventional hypotensive solution [44], indicating lesser systemic side effects.
14 Abdelkader et al. developed naltrexone hydrochloride-loaded niosomes and tested the
15 incorporation of different additives to the formulation, to demonstrate that these
16 compounds can influence the entrapment efficacy and also the size and shape of
17 niosomes [45]. *Ex vivo* transcorneal permeation studies conducted using excised cow
18 corneas showed that niosomes were capable of controlling drug permeation and
19 enhancing its corneal permeability. These formulations resulted practically non-irritant
20 [46]. The same authors observed that niosomal preparations were able to protect the
21 encapsulated drug from the photo-induced oxidation up to 3-folds in comparison to free
22 naltrexone solutions [47].

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Li et al. developed proniosome-derived niosomes for topical ophthalmic delivery of
tacrolimus [48]. Freshly excised rabbit corneas were employed to analyze the *in vitro*
permeation of tacrolimus from the vesicles and the drug retention in the cornea.
Results showed a significant increase in tacrolimus permeation as compared with
commercial ointments. The *in vivo* ocular irritation test of 0.1% tacrolimus-loaded
niosomes showed no irritation and good biocompatibility with cornea after 21
consecutive days of instillations (4 times/day). The *in vivo* anti-allograft rejection
assessment was performed in a rat corneal xenotransplantation model. The results
showed that tacrolimus-loaded niosomes delayed the occurrence of corneal allograft
rejection and significantly prolonged the median survival time of corneal allografts, in
comparison to cyclosporine eye drops, drug-free niosomes, or untreated eyes. Abu et
al. reported the preparation and characterization of an ocular niosomal/hydrogel
formulation containing 0.5% atenolol for the treatment of ocular hypertension
associated to glaucoma. Niosomes were prepared with span 60 and cholesterol at

1 different molar ratios. The size of niosomal formulations ranged from 56.5 to 155.3 nm
2 and showed a high retention of atenolol inside vesicles up to a period of 3 months at
3 4°C (83.1±2.3%). Examination of rabbit eyes did not show irritation signs. Atenolol
4 niosome/carbopol gel showed slower and sustained *in vitro* release of atenolol in
5 comparison to the rest of formulations, and a maximum IOP reduction of 49.80% after
6 5.33h of drug administration. The effect was sustained and prolonged for 8 hours.
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10 **Dendrimers**

11 The term “dendrimer” arises from the Greek Dendron, meaning “tree”, and meros,
12 meaning “part”. It graphically describes the structure of this class of synthetic
13 macromolecules that have highly branched, three-dimensional features that resemble
14 the architecture of a tree (Fig 8). Despite their large molecular size (5,000-500,000
15 g/mol), they are structurally well-defined and have a low polydispersity [49].
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22 Mucoadhesive dendrimers could be used to increase the drug retention time on the
23 ocular surface after topical administration, with the additional advantage that they do
24 not provoke blurred vision nor formation of any veil on the corneal region, problems
25 typically associated with other bioadhesive polymers [50]. This idea was firstly explored
26 by Vandamme and Brobeck [51]. They tested several families of PAMAM dendrimers in
27 combination with pilocarpine nitrate and tropicamide as model drugs (miotic and
28 mydriatic activity respectively) in New Zealand albino rabbits. No ocular irritation or
29 watering reflex was observed in any of the dendrimers evaluated (concentrations up to
30 2.0% w/v), after instillation. The residence time of PAMAM dendrimer with amino
31 surface groups was even significantly longer than that of Carbopol® or HPMC
32 solutions. During the evaluation of dendrimer-drug interaction, a host–guest
33 relationship was suggested leading to a sustained release of both drugs. The *in vivo*
34 results obtained showed that the co-administration of PAMAM dendrimers with these
35 drugs prolonged their pharmacological effect, indicating an increment in the precorneal
36 residence time. This aspect was deeply evaluated by Bravo-Osuna et al. [52]. These
37 authors developed the first *in vitro* method specifically designed to evaluate
38 mucoadhesion with ocular mucins. The technique developed, based on biosensor chip
39 technology, was able to evaluate the interfacial interaction phenomena between human
40 transmembrane ocular mucins and dendrimers. A strong tendency to originate
41 interfacial interaction with human ocular transmembrane mucins was observed for
42 PAMAM dendrimers compared to classical polymers typically used to increase the drug
43 retention time on the ocular surface (hyaluronic acid, carboxymethyl cellulose and
44 hydroxypropylmethyl cellulose), showing a relevant importance of the co-operative
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1 effect of dendrimer due to the proximity of the active chemical groups and the high
2 importance of non-ionic interactions at that level.
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4 Yao et al. evaluated the potential of PAMAM complexes with puerarin as corneal
5 penetration enhancement agents using the Valia-Chien diffusion cell with excised
6 rabbit corneas. [53, 54]. The enhancing permeation behaviour of PAMAM dendrimers
7 was observed probably due to their interaction with corneal epithelium membrane cells
8 or originated by their ability to relax the epithelium cell junctions to increase the drug
9 flux. PAMAM Dendrimers have been also explored as gel-forming tool to increase the
10 residence time of drugs or even other drug delivery systems on the ocular surface.
11 Holden et al prepared PAMAM-PEG cross-linked gels able to enhance the corneal
12 transport of two antiglaucoma drugs (brimonidine and timolol maleate) up to 4.6 folds in
13 comparison to drug solutions [55]. When these drugs were previously encapsulated in
14 PLGA nanoparticles and suspended in PAMAM gels the hypotensive effect was *in vivo*
15 detected in the aqueous humor and cornea up to seven days after instillation in Dutch-
16 belted rabbits [56].
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18 Other dendrimers have been also tested at ocular topical level. Spataro et al.
19 developed an interesting new series of phosphorus-containing dendrimers [57]. The
20 dendrimers were used to form electrostatic complexes with carteolol, an ocular anti-
21 hypertensive drug used to reduce the intraocular pressure in glaucoma treatment.
22 Complexes were instilled in rabbits' eyes to evaluate the benefit of these nanosystems
23 to enhance the penetration of the drug to the aqueous humor. The quantity of carteolol
24 penetrating inside the eye was larger (2.5 folds) than expected when compared with
25 carteolol alone. In another interesting work, Durairaj and co-workers evaluated the use
26 of complexes formed by the combination of dendrimeric polyguanidilyated translocators
27 (DPTs) and gatifloxacin in the treatment of bacterial conjunctivitis [58, 59]. The
28 complexes formed nanostructures (346 nm). It was observed that the complexes
29 rapidly penetrated into the corneal cell in a few minutes, in comparison to drug alone.
30 The nanosized complex was instilled in the eye of New Zealand rabbits, showing an
31 increment in the bioavailability of the drug in targeted tissues in conjunctiva and
32 cornea, when compared with drug solution. Authors suggested that the systems
33 created would allow the instillation of the drug in the complex only once a day to control
34 the infection. Mishra and Jain also observed an increment in drug bioavailability after
35 instillation in New Zealand rabbits of nanostructures formed by the combination of
36 acetazolamide with G5 poly(propyleneimine dendrimers (PPI). The reduction of the
37 intraocular pressure was sustained for almost 4 hours for the dendrimer-based
38 formulation, while pharmacological effect was observed only up two hours when plan
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1 drug solution was used. Author suggested that the interaction of dendrimer formulation
2 with the corneal surface might form a structure that leads to the entrapment of more
3 amount of the instilled dose [60].
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5 **INTRAOCULAR ADMINISTRATION**

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8 Intraocular administration covers several routes that target the anterior and/or posterior
9 segment of the eye, such as intracameral, intravitreal or subretinal injections (Fig 1).
10 Intraocular drug delivery refers to the release of the therapeutic agents into the eye, in
11 some cases targeted directly at the site of action. In this way, drugs diffuse locally,
12 reducing the delivery to other non-intended sites of action and the potential side effects
13 produced.
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19 The intracameral administration is exclusively used to describe the injection of
20 formulations into the anterior segment of the eye. However, this route does not allow
21 delivering significant concentrations of drugs to the posterior segment, so it is generally
22 used to prevent endophthalmitis by delivering antibiotics after cataract surgery. Some
23 authors have attempted to use polymeric drug delivery systems as sustained-release
24 formulations into the anterior segment, but they can cause physical clogging of the
25 aqueous outflow and consequently increase intraocular pressure.
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32 The intravitreal injection is the most efficient route to treat posterior segment disorders.
33 In comparison to topical and systemic administrations, this route presents clear
34 advantages, assuring a very low prevalence of systemic side effects. However a
35 number of disadvantages are associated with the intravitreal administration. First of all,
36 it is an invasive route that breaks the ocular tissues compromising the immunity
37 privilege of the eye. Furthermore, as the drug is locally deposited, due to the initial high
38 concentrations that are achieved after the injection, a retinal toxicity can be produced.
39 Although the clearance from the vitreous depends on the lipophilicity and molecular
40 weight of the active substance, this process is usually fast. In several cases, drug
41 elimination occurs in a few hours. Moreover, due to the fact that most of posterior
42 segment diseases are chronic, repeated injections are needed even for active
43 substances presenting long half-life values. Besides, frequent repeated injections
44 increases the risk of endophthalmitis, damage to lens or retinal detachment, among
45 others. So the general objective in the development of new intraocular therapies for
46 chronic diseases is to maintain drug concentrations within the therapeutic window at
47 the target site and reduce the frequency of administration. In order to reach these
48 objectives, several authors have explored the use of micro- and nanoscale systems for
49 the treatment of posterior segment diseases. Microsystems have demonstrated to be
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1 useful tools in long-term therapies. They can control the release of the active
2 substance for weeks, even months, reducing the frequency of injections and
3 maintaining sustained drug concentrations in the vitreous. The utility of nanosystems
4 for the treatment of posterior segment diseases is more directed to gene delivery and
5 to the protection of the active substances from the external environment to be targeted
6 to damage ocular tissues. This strategy is especially important when bioengineered
7 compounds are used, such as peptides, proteins or nucleic acids.

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12 The usefulness of subretinal injections to treat alterations in the retina is clear;
13 however, the risk of this administration is evident and is still being tested in a preclinical
14 setting [61].

15 16 17 **Microparticles**

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21 The main advantage on the use of microparticles for intraocular administrations is that
22 they can be injected in the form of suspensions by using conventional needles.
23 Microparticles are typically dispersed in a physiological vehicle (phosphate buffer or
24 balanced salt solutions), but sometimes viscous vehicles, such as hyaluronic acid or
25 hydroxypropylmethyl cellulose, are used to improve the injectability of the suspensions
26 [62].

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32 Many authors have tested the use of microparticles as drug carriers in the last
33 decades. Posterior segment diseases such as proliferative vitreoretinopathy, age-
34 related macular degeneration, diabetic retinopathy, uveitis, macular edema,
35 cytomegalovirus, glaucoma and retinitis pigmentosa have been treated with drug-
36 loaded microspheres with a relatively high rate of success [63]. For intraocular
37 administration, a large variety of active substances have been included in
38 microspheres (i.e. antiproliferatives, antiinflammatories, immunosuppressants,
39 antibiotics and even biotechnological therapeutic agents). Microparticulate systems
40 have been prepared from biodegradable polymers such as gelatin, albumin,
41 polyorthoesters, polyanhydrides and polyesters. Among them, the poly (lactic) acid
42 (PLA) and poly (glycolic) acid (PGA) polymers and their copolymers poly (lactic-co-
43 glycolic) acid (PLGA) are the most employed. The use of these biomaterials in the
44 clinical practice has been approved by the U.S. Food and Drug Administration (FDA)
45 and the European Medicines Agency (EMA). For ocular application, and especially for
46 the treatment of diseases affecting the back of the eye, these erodible polymers have
47 been employed to prepare different devices (implants, scleral plugs, pellets, discs,
48 films, rods, nanoparticles and microparticles) [64].

1 An interesting work from Moritera et al. showed the administration of adriamycin-loaded
2 microspheres (50 μm particle size) in an animal model of proliferative vitreoretinopathy.
3 Authors found that, not also the retinal detachment was decreased from 50% to 10% in
4 the rabbits after 4 weeks of the intravitreal injection, but a significant decrease in the
5 retinal toxicity what also produced, when comparing a single injection of microspheres
6 with the administration of the same amount of drug in solution [65, 66]. The antiviral
7 effect of ganciclovir-loaded microspheres was evaluated by Veloso et al. in infected
8 rabbits' eyes [62]. In treated eyes, vitritis, retinitis and optic neuritis decreased during
9 the 14 days of the study, in contrast to control eyes. Histopathology analysis showed
10 minimal focal disruption of the retinal architecture in eyes injected with drug-loaded
11 microspheres. After 8 weeks, no adverse tissue reaction was clinically or
12 histopathologically observed in the injected eyes. Conti et al. developed PLA and
13 PLGA microparticles loaded with acyclovir using the spray-drying technique. After 14
14 days, the active substance was detected in the vitreous of rabbits receiving D,L-PLA
15 (28,000 g/mol) microparticles (0.5 mg) [67]. Duvvuri et al. dispersed ganciclovir-loaded
16 microspheres in a thermogellin PLGA-PEG-PLGA solution that was then injected in
17 rabbit eyes. After the injection, drug levels in the vitreous were significantly higher and
18 maintained for a prolonged time in comparison with a drug solution (14 days versus 54
19 hours, respectively) [68].

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32 The treatment of intraocular inflammation, uveitis or intraocular immune disorders with
33 microparticles has also been extensively investigated. Cyclosporine-loaded PLGA
34 75:25 microparticles (50 μm particle size) prepared by He Y et al. [69] produced a 10-
35 times increment in the residence time of the drug in comparison with a cyclosporine
36 solution. Microspheres were also able to maintain therapeutic concentrations for at
37 least 65 days in the disease-related tissues such as the choroid-retina and iris-ciliary
38 body. Dexamethasone-loaded PLGA 50:50 microspheres (53 μm) have been tested for
39 the prevention of ocular inflammation in an animal model of uveitis provoked by
40 lipopolysaccharide injection [70]. Authors showed that the intraocular inflammation was
41 significantly reduced in animals receiving drug-loaded microspheres in comparison to
42 control (blank microspheres), even when a secondary uveitis was simulated with a
43 second injection of lipopolysaccharide 30 days after microspheres' injection.

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53 Some studies performed with microspheres loaded with anti-inflammatory drugs have
54 already been performed in humans. For example, Cardillo and co-workers [71] reported
55 human studies of the intravitreal injection of triamcinolone-loaded PLGA microspheres.
56 Nine volunteer patients suffering diffuse macular edema were treated with the
57 microspheres and the efficacy of the formulation was compared to conventional
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1 triamcinolone injections. Interestingly, the eyes treated with triamcinolone microspheres
2 showed a marked decrease of retinal thickness as well as an improved visual acuity for
3 about 12 months.
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5 The development of new bioengineered products such as peptide, proteins or nucleic
6 acids, for the treatment of ophthalmic diseases has made necessary to design new
7 microparticulate systems able to effectively administrate such molecules in the target
8 site. This strategy has been employed for the treatment of glaucoma. The therapeutic
9 approach focuses on promoting the survival of retinal ganglion cells (RGCs) (Fig 4). In
10 that sense, Andrieu-Soler et al. [72] developed PLGA microspheres loaded with GDNF,
11 a glial-cell-line-derived neurotrophic factor, that resulted efficient at preventing the
12 retinal degeneration in a rd1 mouse model for 17 days. The efficacy of GDNF-loaded
13 microspheres has also been tested in a glaucoma rat model based on the intraocular
14 pressure elevation with an episcleral injection of a hypertonic NaCl solution, showing a
15 significant increase of the survival of retinal ganglion cells and their axons 9 weeks
16 after the intravitreal injection of the microspheres [73]. Checa-Casalengua et al. [74]
17 developed PLGA microparticles (20-40 μm) loaded with an antioxidant (Vitamin E) and
18 GDNF. The multi-loaded microparticulate systems were able to release the protein in
19 its bioactive form for more than 130 days. Afterwards, authors observed that a single
20 injection of these microspheres (25 μg) in a rat model of glaucoma based on intraocular
21 pressure elevation, were enough to promote a retinal ganglion cells survival of 72.7%
22 eleven weeks after injection, in contrast to 36.6%, 30.6%, and 29.0% of RGC survival
23 observed in eyes treated with GDNF in solution, vitamin E and blank microspheres
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40 Andrieu-Soler et al. also studied the efficacy of PLGA microspheres (27 μm) loaded
41 with recombinant human glial cell line-derived neurotrophic factor (rhGDNF) in
42 preventing retinal degeneration in an animal model (mice) of retinosis (rd1) for 17 days
43 [72]. Authors described a significant delay of rod photoreceptor degeneration in the
44 animals receiving the rhGDNF-loaded microspheres in comparison to control group
45 (untreated animals) or the group receiving blank microspheres. Retrobulbar
46 administration of PLGA microspheres loaded with the IKK2 inhibitor, 2-
47 [(aminocarbonyl)amino]-5-(4-fluorophenyl)-3-thiophenecarboxamide TPCA-1, promoted
48 a significant reduction of a laser induced choroidal neovascularization (CNV). The
49 effects were observed at seven days after laser injury in mice. The authors suggested
50 a potential clinical interest of the TPCA-1 microparticulate system in the treatment of
51 CNV in patients with wet age related macular degeneration and other retinal
52 neovascularization pathologies [75]. PLGA microspheres prepared by electrospray for
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1 the release of ranibizumab by intraocular administration, have been reported by Zhang
2 et al. The proposed encapsulation method provided a minimal loss of bioactivity of the
3 antivascular endothelial growth factor. After intravitreal injection of the microparticles in
4 a chick model, the active molecule was released in a controlled fashion for longer than
5 one month. Interestingly, no significant reaction or cell death was observed after
6 intravitreal injection of 0.2 mg of particles [76].
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10 The utility of microparticles in rare ocular diseases, such as retinitis pigmentosa, has
11 also been evaluated. PLGA microspheres (2-40 μm) loaded with tauroursodeoxycholic
12 acid (TUDCA) and phosphate solution (control) were intravitreally injected in
13 homozygous P23H line 20 days old rats. After assessing higher retinal functionality at
14 different postnatal days (P80, P100 and P120) in the TUDCA treated animals the
15 authors suggested the potential of these formulations to delay vision loss in retinitis
16 pigmentosa [77].
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23 **Nanoparticles**

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25 Advances have already been performed in the intravitreal and subretinal administration
26 of nanoparticles. Robinson et al. evaluated the efficacy of AG1478-loaded PLGA
27 nanoparticles (359 \pm 54 nm) by intravitreal injections in a rat optic nerve crush injury
28 model [78]. Four weeks after the injection, authors were able to detect NPs in the
29 vitreous and could find fiber growth through the injury site. In a different study, the
30 molecule tetra-iodothyroacetic acid, able to block angiogenic action over VEGF and
31 erythropoietin, was encapsulated in PLGA nanoparticles, and its effect was evaluated
32 in mice. While the administration of the drug alone had no statistically significant effect
33 on retinal neovascularization compared with the vehicle, the administration of a single
34 injection of loaded-NPs significantly reduced retinal neovascularization by 30.9% three
35 days after injection [79]. An expression plasmid of plasminogen kringle (K5), a natural
36 angiogenic inhibitor, was encapsulated in PLGA: chitosan NPs (260 \pm 30 nm) and
37 injected into the vitreous in a rats. Results showed that, for at least four weeks, K5-NPs
38 attenuated vascular endothelial growth factor and reduced leukostasis and vascular
39 leakage in the rat model used [80]. Farjo et al. determined the efficiency of compacted
40 DNA nanoparticles to transfer a plasmid encoding the green fluorescent protein
41 (EGFP). Nanoparticles were administered by subretinal injection (1 μl) in mice. 2 days
42 post-injection the examination a fluorescent signal in the retina inner plexiform layer
43 and in retinal ganglion cells was detected. Substantial EGF fluorescence was also
44 detected in the lens, cornea and trabecular meshwork with no evidence of cellular
45 infiltration or inflammation [81]. Other authors studied the therapeutic efficacy and
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1 safety of compacted DNA-NPs gene delivery into the subretinal space of a juvenile
2 mouse model of retinitis pigmentosa. Electroretinography studies showed a modest but
3 statistically significant improvement in rod function in comparison to controls after the
4 injections [61]. Cai et al. determined the utility of small nanoparticles (diameter < 8 nm)
5 composed of a therapeutic gene in a mouse model of retinitis pigmentosa with a
6 phenotype of slow retinal degeneration. In this work, NPs were compacted by a peptide
7 with a high transfection activity (CK30PEG, a PEG substituted 30-mer lysine peptide).
8 The efficacy of the system was evaluated in terms of its ability to rescue the disease
9 phenotype in the animal model, measuring the levels of several photoreceptor-specific
10 proteins typically reduced in these animals. Nearly all of the photoreceptor population
11 were transfected by the subretinal delivery of nanoparticles. Additionally, a cone
12 function restoration to almost normal levels and a rod function improvement was
13 observed in treated animals in comparison to control [82]. Mitra et al. formulated,
14 characterized and tested glycol-chitosan nanoparticles for gene delivery to the eye
15 [83]. pscCBA-GFP (pDNA), known to express green fluorescent protein (GFP), was
16 compacted with glycol-chitosan nanoparticles. In order to assess the ability of
17 nanoparticles to drive ocular gene expression *in vivo*, particles were subretinally
18 injected in wild-type albino mice. Authors observed GFP expression in nanoparticles
19 but not pDNA alone. GFP expression was primarily localized to the region of injection.
20 This study showed that the pDNA was stable inside the non-viral system and retained
21 its native conformation and functional integrity, facilitating gene expression in the retinal
22 pigment epithelium after subretinal delivery.
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37 **Liposomes**

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40 As well as nanoparticulate systems, liposomal formulations in intraocular drug delivery
41 are intended to target and protect the active substance and improving the therapeutic
42 effect. Liposomes are able to improve drug stability in biologic fluids and can reduce
43 retinal toxicity [84]. However, they have limited drug capacity and are difficult to
44 sterilize, making it difficult to develop liposomal formulations for intraocular drug
45 delivery.
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51 Several drugs with known high toxicity have been successfully formulated as liposomal
52 formulations. A clear example is amphotericin B, which produced less toxic effects than
53 a marketed solution after a single intravitreal injection in healthy pigmented rabbits [85,
54 86]. In a different study, an acyclovir pro-drug called HDP-P-GCV, was entrapped into
55 liposomes and injected into the vitreous in an animal model of cytomegalovirus retinitis,
56 being able to protect the treated eyes against the virus for 4-6 weeks [87].
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1 Several authors have evaluated the efficacy of liposomes to encapsulate DNA or RNA
2 for gene therapy. However, these lipoplexes have to overcome two important
3 limitations. Firstly, the vitreous is a high viscosity material that induces lipoplexes'
4 aggregation and is able to avoid the diffusion of lipoplexes to the site of action.
5 Secondly, the presence of the polyanionic glycoaminoglycans in the vitreous can
6 displace the DNA from the complex. In order to minimize these limitations, Peeters et
7 al. developed PEGylated lipoplexes (1,2-Distearoyl-sn-glycero-3
8 phosphatidylethanolamine -PEG) that showed a decreased surface charge in
9 comparison to non-PEGylated lipoplexes and an increased transport to the retinal
10 pigment epithelium [88]. Bochot et al. also developed PEGylated liposomes for the
11 intravitreal delivery of an oligonucleotide model, pdT16. The liposomal formulation
12 (PC:Cht:PEG-Polyethylene glycol-distearoyl ethyl phosphocoline) was able to protect
13 the active substance against degradation in the vitreous and to prolong the pdT16
14 release into the vitreous, retina and choroid [267]. Lajavardi et al. also used PEGylated
15 liposomes to improved intravitreal delivery of a proteic substance, VIP (vasointestinal
16 peptide) for the treatment of uveitis. Labelled rhodamine (Rh) liposomes
17 (PC:PG:Cht:PEG-Polyethylene glycol-distearoyl ethyl phosphocoline:PE-Rh),
18 dispersed in hyaluronic acid 1.2% were able to protect the protein from degradation in
19 the vitreous and to maintain a sustained release of VIP [89].
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32 The potential of liposomes to deliver functional proteins in retinal photoreceptors and
33 modulate their physiological response has recently been investigated by Asteriti et al.
34 Vesicles, prepared with L- α -phosphatidylcholine and cholesterol (8:10), were loaded with
35 rhodamine B, recombinant myristoylated recoverin (an endogenous protein regulating
36 the duration of the phototransduction cascade in photoreceptor cells) or antibodies
37 against recoverin [90]. The efficacy of liposomes was tested in isolated mouse retinas
38 by electrophysiology. The *in vivo* retinal biodistribution was evaluated by intravitreal
39 injection (1 μ L) in mice. Electrophysiological experiments showed that temperature
40 seemed to be an important factor influencing the fusion of the vesicles with
41 membranes. If the experiment was performed at 22°C, no significant differences
42 between treated and untreated retinas could be noticed, while a modification to the
43 phototransduction cascade was produced when the experiment was performed at body
44 temperature, due to a fusion of the vesicle within the photoreceptor layer.
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55 **Dendrimers**

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57 Intravitreal injection of drug delivery systems based on dendrimers has been explored
58 in several works. Wimmer et al. prepared lipid-Lys dendrimers able to promote the
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1 ODN-1 (anti-VEGF activity) delivery into the nuclei of retinal pigmented epithelium cells
2 (RPE D407) cultures [91]. These new dendritic structure combined the presence of the
3 lipidic part, that might facilitates their crossing of biological membranes, and the poly-
4 Lys part that could interact with ODN-1 protecting it against nucleases. The chemical
5 family of these lipid–Lys dendrimers was subsequently increased and their utility *in vivo*
6 was evaluated showing reduction in VEGF expression (40-60% during the first 24 h)
7 after intravitreal injection in choroidal neovascularisation animal models (rats) [92].
8 Interestingly, some of the prototypes evaluated extended the antiangiogenic effect up
9 to 4 months. No significant toxicity and damage were observed on injected rat eyes
10 after ophthalmological examinations[93]. The presence of galactose moieties in the
11 lipid-Lys dendrimers structure increased their solubility and their transfection efficiency
12 in RPE 51 cells [94].
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21 Izzet et al. demonstrated that the combination of PAMAM-OH dendrimers with
22 fluocinolone acetonide was able to release the drug in a sustained manner for 90 days.
23 *In vivo* efficacy studies demonstrated that only one intravitreal injection (1 µg of drug/ 7
24 µg of dendrimer) was able to stop retinal degeneration, preserve photoreceptor outer
25 nuclear cell counts, and attenuate activated microglia, for an entire month in a rat
26 retinal degeneration model. According to authors, this pathology-dependent
27 biodistribution could be exploited to treat disease promoting retinal neuroinflammation
28 like age-related macular degeneration and retinitis pigmentosa [95]. In this sense, other
29 authors have also explored the use of PAMAM-OH dendrimers for the intracellular
30 delivery of anti-inflammatory drugs at retinal level. Kambhampati et al. evaluated the *in*
31 *vitro* cell uptake of triamcinolone acetonide conjugated with PAMAM-OH dendrimers in
32 microglial and retinal pigmented epithelium [96]. The nanosystems created were able
33 to reduce the inflammatory activity in microglia cells for three days after 12 hours
34 treatment. Conjugated dendrimers also promoted a reduction in VEGF production in
35 hypoxic RPE cells 100-folds higher than the same amount of drug alone. Authors
36 suggested that the combination of the drug with the dendrimer not only improved its
37 therapeutic effect but also reduced its toxicity. They postulated these conjugated as
38 useful strategy in the treatment of ocular diseases characterized by neuroinflammation
39 and neovascularization such as age-related macular degeneration or diabetic
40 retinopathy among others. Hennig et al. prepared PEGylated PAMAM dendrimers
41 conjugated with angiotensin receptor blockers demonstrating that this combination
42 increased the receptor affinity in 6 folds [97]. This fact could be also interesting in the
43 treatment of ocular diseases accompanied by retinal neovascularization, however, to
44 our knowledge, no *in vivo* studies have been yet performed in this sense.
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PERIOCLAR AND SUPRACHOROIDAL ADMINISTRATION

Periocular administration involves peribulbar, posterior juxtasceral, retrobulbar, sub-tenon and subconjunctival routes (Fig 1). Depending on the site of administration, a drug can access target sites in the posterior segment through the sclera, the choroid and/or aqueous humor and vitreous. However, the lymphatic flow in conjunctiva and episclera and/or the blood flow of conjunctiva and choroid, help eliminate the drug very fast from the administration site, limiting the access of these molecules to the intraocular tissues, even if they are macromolecules. Periocular administration is a less invasive and potentially safer alternative than intraocular injections, and the interest of this route is directed to the anterior segment of the eye (anti-inflammatory agents and anaesthetics by subconjunctival injection) [98] or to deliver drugs to the outer retina (photoreceptors and RPE) when it has been demonstrated to be more effective than intravitreal injections [99-101].

Microparticles

In order to provide sustained drug levels and enhanced drug absorption into the intraocular tissues, periocularly administered microparticles have to be maintained in the site of administration for a long time. However, particle size may limit the therapeutic effectiveness of these systems, by influencing their clearance by the systemic and lymphatic circulation. In this context, Amrite et al. studied the effect of the particle size disposition of non-biodegradable nanoparticles (20 and 200 nm) and microparticles (2 μm). In that study, only 200 nm and 2 μm particles stayed at the site of administration for at least 60 days, while 200 nm particles were rapidly cleared [102, 103]. Kompella et al. studied the delivery of anti-inflammatory drugs from micro- and nanoparticles by periocular administration. Budesonide-loaded PLA particles (345 nm and 3.60 μm particle sizes) were subconjunctivally injected in rats and the ocular tissues levels of the drug were analysed at different times in retina, vitreous, lens and cornea. On day 1, drug levels in the nanoparticle group were higher in all the tissues that were evaluated, when results were compared with the group receiving microparticles. However, the opposite situation took place on days 7 and 14, showing the potential utility on biodegradable microparticles in sustained retinal drug delivery [104]. Ayalasomayajula et al. studied the potential usefulness of subconjunctival injections of celecoxib-loaded PLGA 85:15 microparticles (3.9 μm) in the treatment of diabetes-induced retinal abnormalities. In a rat model of diabetes-induced retinal oxidative stress, microparticles were able to release the drug in a sustained manner

1 during 14 days in retina, vitreous, lens and cornea. Furthermore, the diabetes was
2 significantly reduced [105]. In a different work, celecoxib-loaded microparticles were
3 able to delay the development or progression of the early pathophysiological changes in
4 the retina in a streptozotocin diabetic rat model. Celecoxib-microparticles significantly
5 reduced the diabetes-induced elevations of prostaglandin E2 (PGE2) secretion, VEGF ,
6 the vitreous-plasma protein ratio and the blood-retinal barrier leakage without causing
7 any damage to the retina[106].
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11 The effect of the subconjunctival injection of adriamycin-loaded PLA microspheres in the
12 prevention of post surgical fibrosis after glaucoma filtering surgery was evaluated by
13 Kimura et al. The results showed an improvement in intraocular pressure reduction and
14 filtering bleb survival in the treated eye in comparison to the control eyes, up to 12 days
15 after the injection [107]. Gomes do Santos et al. prepared nanosized complexes of
16 antisense TGF- β 2 phosphorothioate oligonucleotides (PS-ODN) with and without
17 polyethylenimine (PEI) encapsulated in PLGA microspheres (“Trojan” microspheres) to
18 be injected in a rabbit experimental model of filtering glaucoma surgery. Results
19 showed a significant increase in the intracellular penetration of ODN in conjunctival
20 cells and demonstrated a 100% bleb survival. The subconjunctival injection prevented
21 post-surgical fibrosis following trabeculectomy for 42 days[108].
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31 The utility of PLGA/glucose microspheres loaded with PKC412 has also been
32 evaluated by Saishin et al. in a porcine model of laser-induced choroidal
33 neovascularization. The subconjunctival injection of these particles caused a significant
34 suppression of the neovascularization development at rupture sites in Bruch’s
35 membrane and, twenty days after injection, drug levels were detectable in vitreous,
36 retina and choroid, indicating the penetration of the drug across different tissues [109].
37 In this context, a different approach studied the use of anti-VEGF RNA aptamer-loaded
38 PLGA microspheres [110]. The microparticles were able to deliver the aptamer in a
39 sustained manner and the released aptamer retained its bioactivity, according to its
40 antiangiogenic effect in human umbilical vein endothelial cells. After *in vitro* permeation
41 study it was observed that microparticles were able to release the aptamer through the
42 sclera for a 6-days period.
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52 Not only subconjunctival, but other periocular routes have been also evaluated.
53 Interesting results have been obtained by administering drug-loaded microparticles in
54 the sub-tenon virtual space. Panganelli et al. demonstrated the utility of the sub-tenon
55 injection of ciprofloxacin-loaded microspheres combined with triamcinolone in the
56 prevention of the ocular inflammation and infection after cataract surgery. Authors
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1 compared this treatment with the topical administration of prednisolone (1%) and
2 ciprofloxacin (3%) eye drops during 28 days. Both treatments were evaluated in terms
3 of efficacy (anterior chamber cell and flare, conjunctival erythema, ciliary flush or
4 symptoms of ocular inflammation) and safety (intraocular pressure, biomicroscopy and
5 ophthalmoscopic findings). Results demonstrated that a single periocular injection had
6 same therapeutic response and ocular tolerance as continuous administration of eye
7 drops in controlling inflammations after cataract surgery [111].
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12 The tolerance of fluorescent nanoparticles (20 nm and 500 nm) and microspheres (1
13 mm and 10 mm) after suprachoroidal administration was studied by Patel et al. Authors
14 described a normal fundus of the injected rabbit eyes with no inflammation or
15 abnormalities as compared with uninjected eyes [112]. An interesting study tested the
16 localization of microparticles and nanoparticles in the site of injection after
17 administration in the suprachoroidal space using microneedles [113]. To this, non-
18 biodegradable fluorescent particles were deposited in the suprachoroidal space using
19 different solutions. When suspended in saline solutions, the particles were distributed
20 over 29-42% of the suprachoroidal space. The larger spreading (100%) was observed
21 for moderately non-Newtonian vehicles. Particles were localized at the site of injection
22 for strong non-Newtonian polymer solutions.
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32 The combination of silicon microparticles with electrospun polycaprolactone (PCL)
33 fibers was designed to support mammalian cells providing a substantial surface area of
34 efficient delivery of adsorbed active substances. In this novel implantable scaffold,
35 particles of different sizes (150-250 μm or $<40 \mu\text{m}$) pressed into the fibers made by
36 PCL. After implantation under the conjunctiva, the selected formulation did not produce
37 significant neovascularization but promoted a macrophage and mild foreign body
38 response [114].
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45 **Nanoparticles**

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47 As mentioned previously, the therapeutic utility of periocularly administered
48 nanoparticles is limited by their size. Only particles sizes larger than 200 nm are able to
49 remain in the administration site [103, 115].
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54 Kompella et al. evaluated the effect of subconjunctivally administered budesonide-
55 loaded PLA nanoparticles (345 nm) in Sprague-Sawley rats. The effect of the system
56 was compared with a single injection of a budesonide solution, and drug levels in retina
57 and other tissues were determined at 1, 3, 7 and 14 days post-injection. At the end of
58 day 7, budesonide concentration in cornea and vitreous was higher in the group treated
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1 with nanoparticles than in controls. Although on day 14, drug levels were below limits
2 for both solution and budesonide NPs groups in all the tissues analysed [104].
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4 Kalita et al. carried out a preliminary study to examine the safety of a single posterior
5 sub-tenon injection of 1 mL (10 mg/mL) of carboplatin-loaded polymethylmethacrylate
6 nanoparticles prepared by free-radical emulsion polymerization of methyl methacrylate
7 from an aqueous solution containing carboplatin (110±10 nm, polydispersity index 0.2,
8 negatively charged) for the treatment of advanced retinoblastoma in humans [116].
9 Six patients were randomly distributed to receive a fixed dose of 10 mg/mL posterior
10 sub-tenon injection of freshly prepared nanoparticle suspension at 6 hours, 24 hours or
11 72 hours prior to enucleation. The level of carboplatin was analyzed in ocular tissues
12 and eyes were evaluated for evidence of choroidal and retinal toxic effects. Authors
13 concluded that nanoparticulate forms of carboplatin may provide facilitated delivery
14 across sclera to the intraocular target, without associated short-term tissue and
15 systemic side effects in humans. However, they claimed that a larger clinical trial in
16 humans was needed to assess clinical efficacy and long-term toxicity.
17

18 Feng et al. evaluated the ocular distribution of alexa647-labeled pRNA nanoparticles
19 (pRNA-3WJ and pRNA-X) after subconjunctival injection in female mice and their
20 feasibility to deliver the nanoparticles (8-12 nm) to corneal and retinal cells. They
21 performed imaging studies in the whole-body and dissected ocular tissues, as well as
22 study the distribution and clearance of the nanoparticles by monitoring the eyes *in vivo*.
23 Both pRNA-X and p-RNA3WJ were found in conjunctiva, cornea and sclera cells after
24 the injection. However, only pRNA-X was found in retina. Authors suggested that this
25 situation was probably related to the sizes and shapes of the nanoparticles. They also
26 noticed an important clearance of the systems through the cervical lymph node.
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28 **Liposomes**

29 Interestingly, liposomal nanocarriers have been used as novel systems of vaccine
30 delivery at periocular level. Cortesi et al. have demonstrated the main role of periocular
31 vaccination for preventing HSV infection in rabbits [117-119]. In these studies, authors
32 developed liposomes composed by PC:Cht: Dioctadecyl-dimethyl-ammonium bromide
33 and a recombinant secreted form HSV-1 glycoprotein B(gB1s) with a protective
34 immunity activity and two peptides mimicking gB1s, DTK1 and DTK2, with additional
35 antiherpetic activity (300 nm; +23 mV). Rabbits were given a subconjunctival
36 vaccination three times at 3-week intervals. Then, they were infected with pathogenic
37 HSV-1 variant and clinical eye signs and symptoms (conjunctivitis, iritis, epithelial
38 keratitis, and corneal clouding) were evaluated on day 3, 5, 7, 10 and 14 post-infection.
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1 Six out of nine animals treated survived in comparison with controls (animals
2 vaccinated with unloaded liposomes). These results support the concept that local
3 periocular vaccination can be potentially used as a successful therapeutic vaccine
4 against recurrent HSV-1 ocular shedding [120]. Elsaid et al. prepared and
5 characterized sirolimus-loaded nanocarriers using cholesterol-poly(ethylene) glycol
6 polymers (Cht-PEG, 1,000 or 5,000 g/mol) to assess their effect on transcleral
7 permeation and drug retention [121]. Particle size ranged from 11.7 to 16.2 nm with a
8 narrow particle size distribution. The permeability and diffusion coefficients did not vary
9 significantly between Cht-PEG polymers, being 14-fold lower than the drug dissolved in
10 organic solvents such as dimethyl sulfoxide or methanol, known to enhance ocular
11 permeation. The sclera drug retention was 13-28 folds higher than that of the diluted
12 sirolimus solution. Formulations showed a good stability, with little change in the size of
13 the nanocarriers over time, and a good drug loading and entrapment efficiency (77-
14 82%). Negatively-charged Cht-PEG 5,000 g/mol had lower sclera drug retention than
15 the neutral Cht-PEG 1,000 g/mol, although both showed successful transcleral drug
16 retention and permeation. According to authors, results suggested that Cht-PEG
17 nanocarriers are potential tools for the delivery of lipophilic drugs to the anterior or
18 posterior segment of the eye.

30 **Dendrimers**

31 Dendrimers have been also explored in the periocular route. Shaunak et al. conjugated
32 PAMAM dendrimers and glucosamine or glucosamine 6-sulfate to obtain immuno-
33 modulator systems or antiangiogenic systems respectively. The conjugates were
34 subconjunctivaly co-administered in a rabbit model of wound healing after glaucoma
35 filtration surgery showing an increment of the long-term success of the surgery from
36 30% to 80%, and also a reduction in both inflammation and angiogenic responses.
37 Furthermore, the protection was observed 30 days post injection [122].

38 Kang et al. [123] prepared nanoparticles (258 nm) by aggregation of host-guest
39 PAMAM-carboplatin systems. These nanoparticles were administered in
40 retinoblastoma animal models (LH β -Tag mice) by subconjunctival injection. The mean
41 tumour mass in eyes was significantly reduced after injection of the dendrimeric
42 systems in comparison to the non-treated group and also in comparison to the group
43 treated with carboplatin aqueous solution due to the prolonged retention of
44 nanoparticles and the sustained drug delivery.

POTENTIAL CLINICAL TRANSLATION

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In spite of the clear advantages of using nanoparticles, their use for topical administration has some limitations, derived from the tolerance and the penetration ability of the particles across the ocular tissues. They provide beneficial effects such as enhancement of drug bioavailability. However, a repeated administration can cause accumulation of particles resulting in a damage of the tissue if the rate of the nanosystem biodegradation is lower than the interval dosing. Furthermore, special attention must be paid in the tolerability of the formulation, mainly if they are destined to treat chronic diseases. In fact, there are interesting nanosystems under the technological point of view with low possibilities to reach the clinic because of their associated toxicity. For this reason, it is very important to assure the whole elimination as well as a high tolerance of the nanosized formulations. This can be done by the use of non-toxic biodegradable materials.

Hybrid formulations composed by nanoparticles, liposomes or niosomes combined with polymeric solutions have been explored with good results in terms of tolerance and efficacy. Furthermore, the increase of the viscosity of the formulations thanks to the use of these polymeric solutions would improve the suspension stability. Polymers employed in the clinical practice, for the treatment of ocular surface alterations combined with nanovesicles, resulted especially interesting in long-term treatments and could contribute to patient adherence to treatment.

The use of positively charged microemulsions and also the inclusion of bioadhesive polymers in the aqueous phase of the emulsion have shown promising results. However, it is important to note that positively charged formulations resulted usually in lower values of tolerance than the ones observed for negative and non-charged microemulsions.

Nanoparticles, liposomes and dendrimers present great interest in gene therapy and to protect the active substance improving the therapeutic effect. For the back of the eye, the diffusion of the nanosized systems throughout the vitreous to the target cells after their injection is a critical issue being under investigation.

Biodegradable microparticles are emerging tools to treat chronic diseases affecting the back of the eye. These novel formulations are able to release the active substance for long periods of time compared to nanoparticles. Also, microsized particles can contain different active substances (multi-loaded systems) in the same device resulting useful in the treatment of multifactorial diseases. It is important to assure that particles suffer

1 aggregation after being injected, avoiding the interference with vision. The aggregation
2 phenomena would promote a slow delivery of the drug extending the therapeutic effect
3 although this fact has to be controlled. Tolerance of microparticles intended for the
4 treatment of posterior segment diseases is a critical issue as the retina and
5 surrounding tissues resulted fundamental in vision. Similarly to topical administration
6 the polymers employed must present good tolerance with the intraocular tissues.
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10 The combination of nano- and microsystems in the named "Trojan" devices results also
11 a very interesting tool for the treatment of diseases in the posterior segment of the eye
12 so they combined the benefit of both systems.
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15 In summary, the right choice of the ophthalmic drug delivery system depends on the
16 ophthalmic disease, the ocular target site and the route of administration.
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23 **CONFLICT OF INTEREST:** The authors declare that they have no conflict of interest.
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CAPTIONS

Fig 1: Eye structure and different local administration routes intended for the treatment of ocular diseases.

Fig 2: Structure of the retina. The main neurons forming the retina are schematically presented: retinal ganglion cells (RGCs), amacrin cells, bipolar cells, horizontal cells and photoreceptors (cones and rods). The retinal pigmented epithelium (RPE) is part of the blood retinal barrier and controls exchange of nutrients with the choroidal vessels.

Fig 3: Structure of the precorneal film. The lipid layer, composed mainly by phospholipids, covering the aqueous layer, avoids water evaporation. Ions, enzymes, etc. and mucins (soluble and gel-forming) are dissolved in the aqueous layer. The transmembrane ocular mucin layer connects the precorneal film with the corneal epithelium.

Fig 4: Structure of the cornea. The stratified corneal epithelium is followed by a predominantly aqueous stroma. The monolayer corneal endothelium is in contact with the aqueous humour. The main barrier for active substances entrance is the stratified epithelium that can be crossed by intracellular or paracellular pathway.

Fig 5: Structure of micro and nanoparticles. While in micro and nanospheres the active substance is in intimate contact with the polymer forming a matrix system, in the micro and nanocapsules it is confined in a reservoir core surrounded by the polymer.

Fig 6: Structure of liposomes. Hydrophobic active substances can be loaded in the apolar lipid bilayer while hydrophilic active substances can be included inside the vesicle or adsorbed on the surface.

Fig 7: Structure of microemulsions and Niosomes. Microemulsions can load hydrophobic active substances in the O-phase. In niosomes the active substance can be located in the surfactant bilayer (hydrophobic compounds) or inside the vesicle or adsorbed on the surface (hydrophilic compounds).

Fig 8: Structure of dendrimers. These hyper-branched polymers can interact with active substances inside their structure (mainly by hydrophobic interactions) or on their surface (both by covalent and non-covalent bindings)

Figure

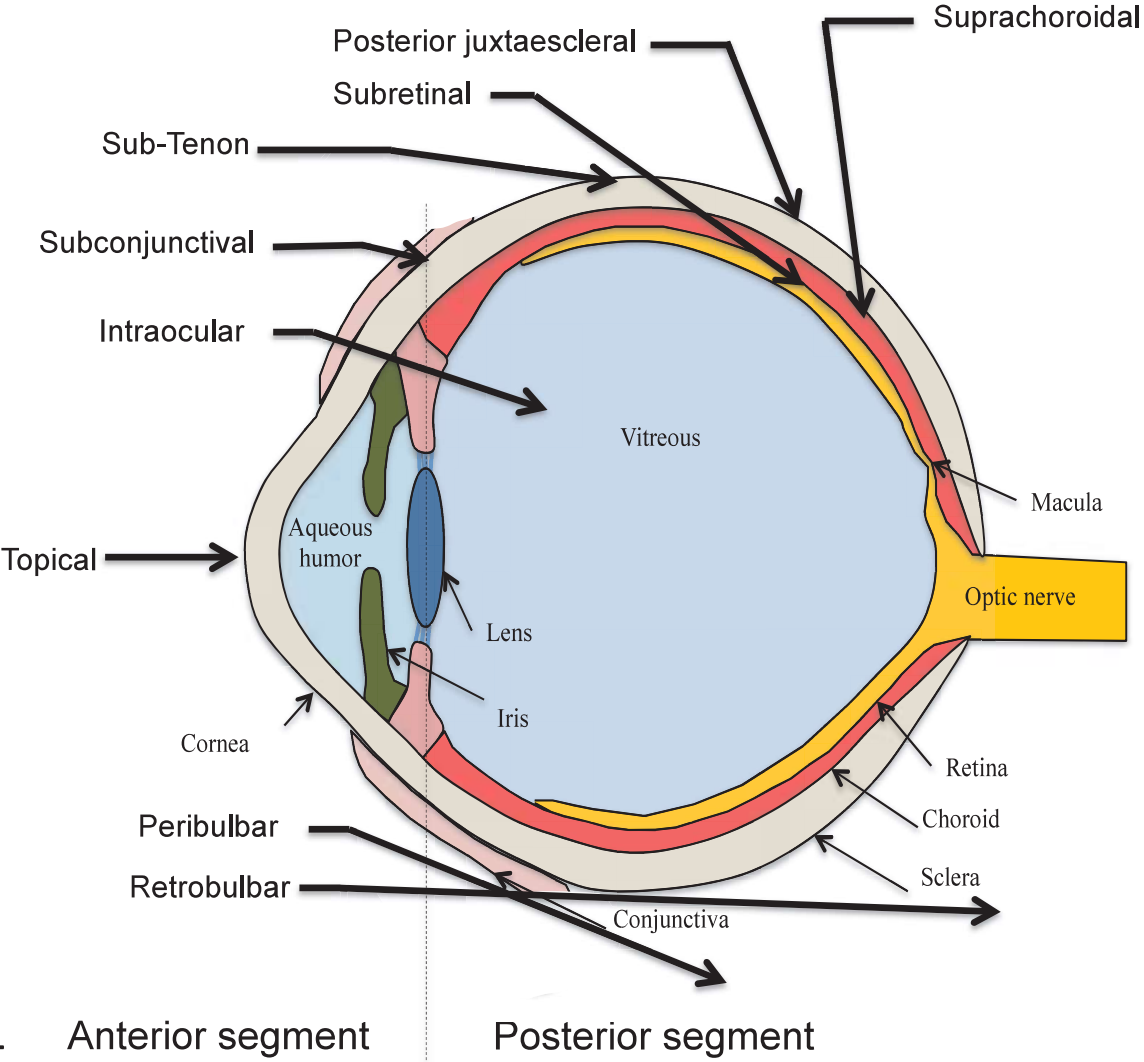


Fig.1

Anterior segment

Posterior segment

Figure

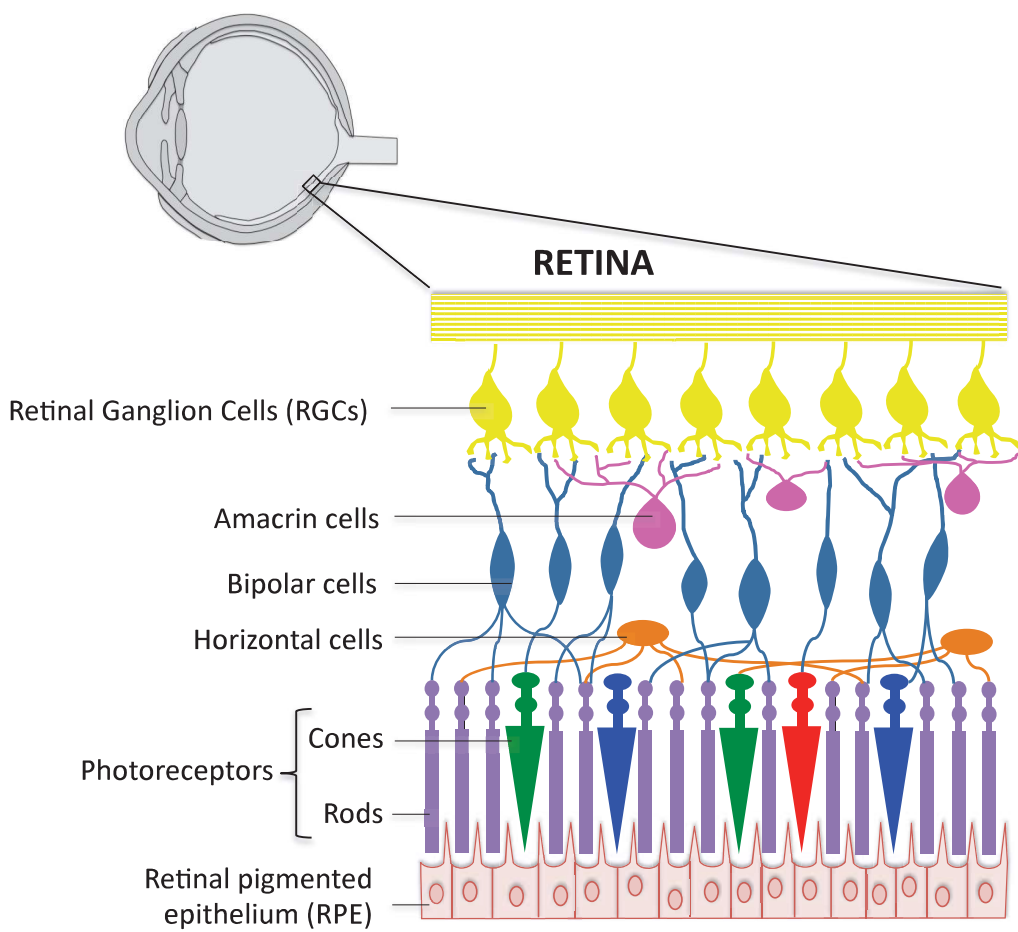


Fig.2

Figure

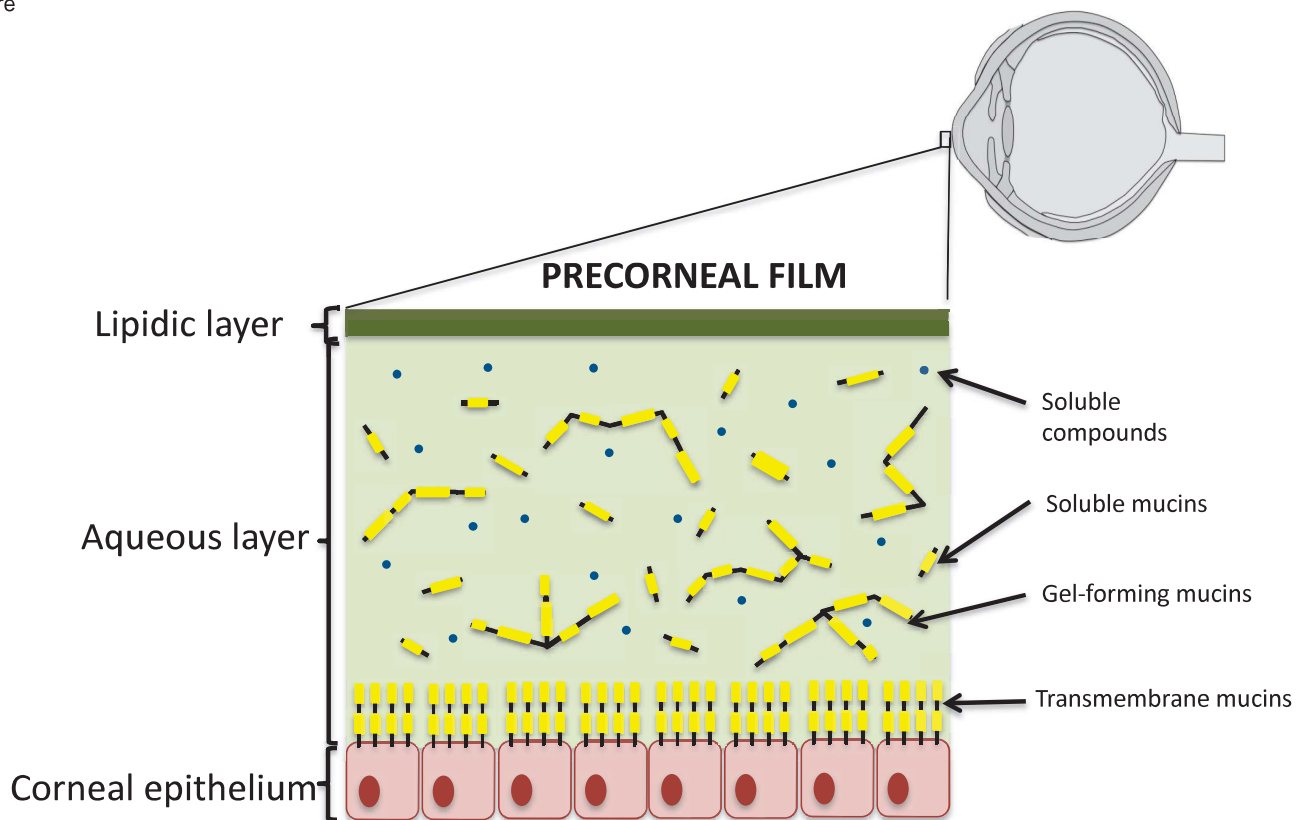


Fig.3

Figure

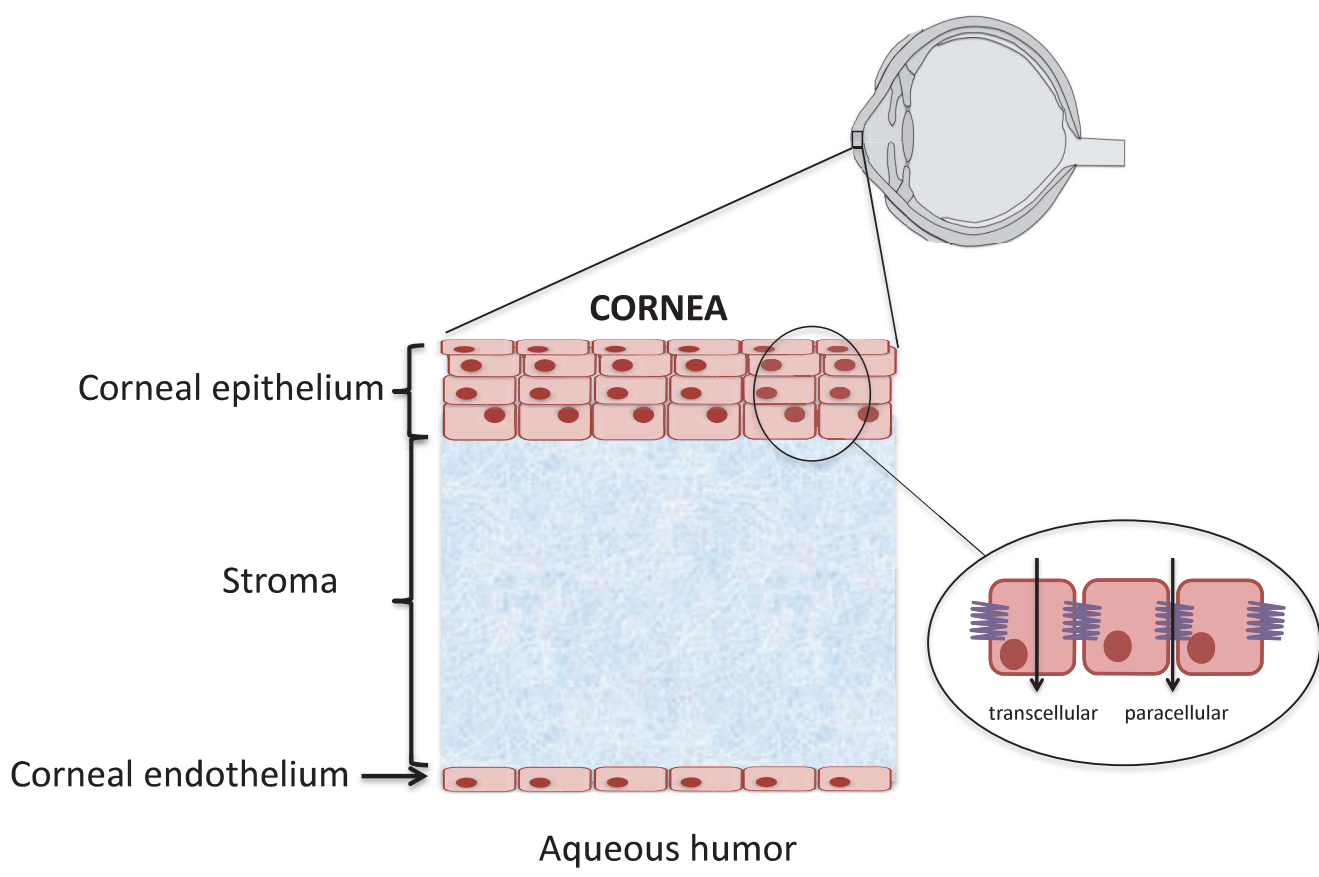


Fig.4

Figure

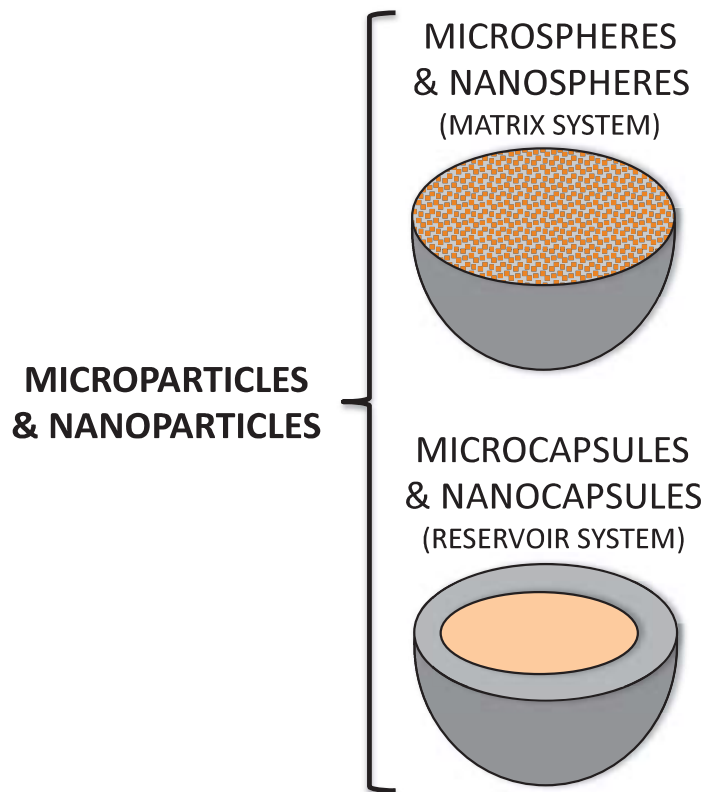


Fig.5

Figure

Liposomes

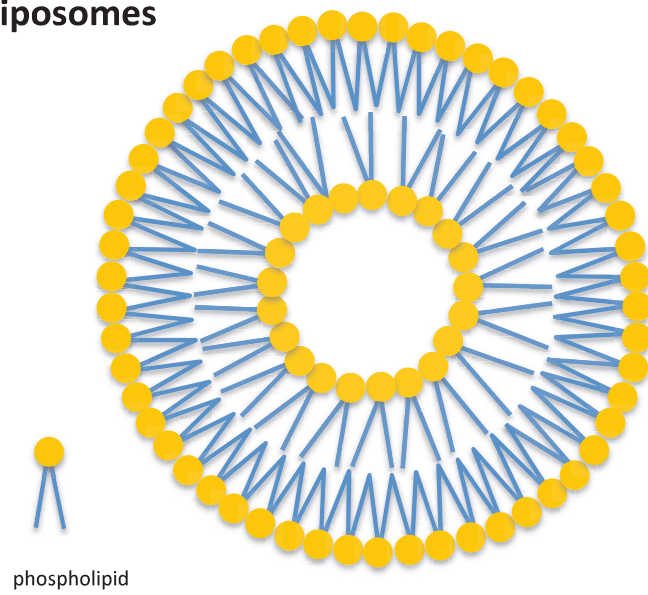


Fig.6

Figure

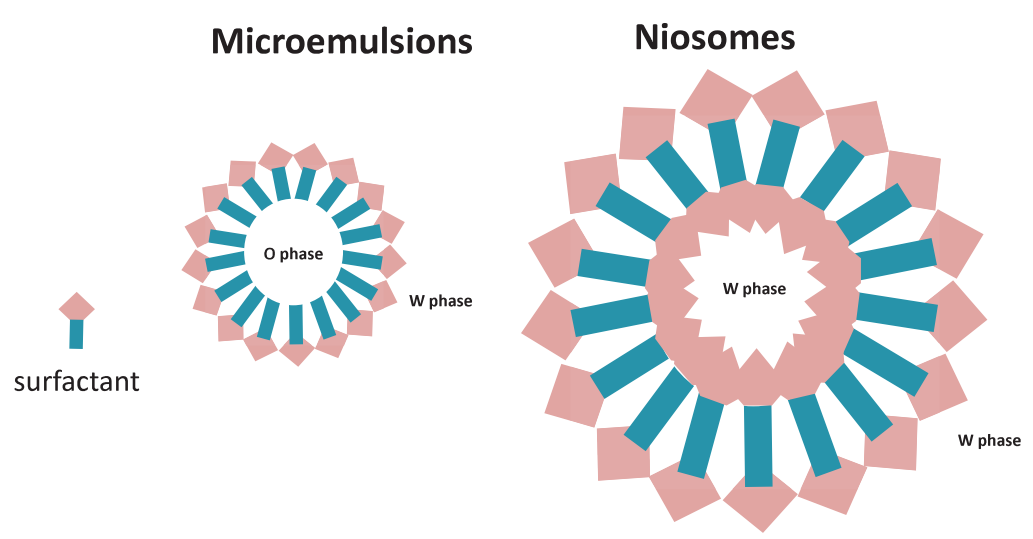


Fig.7

Figure

Dendrimers

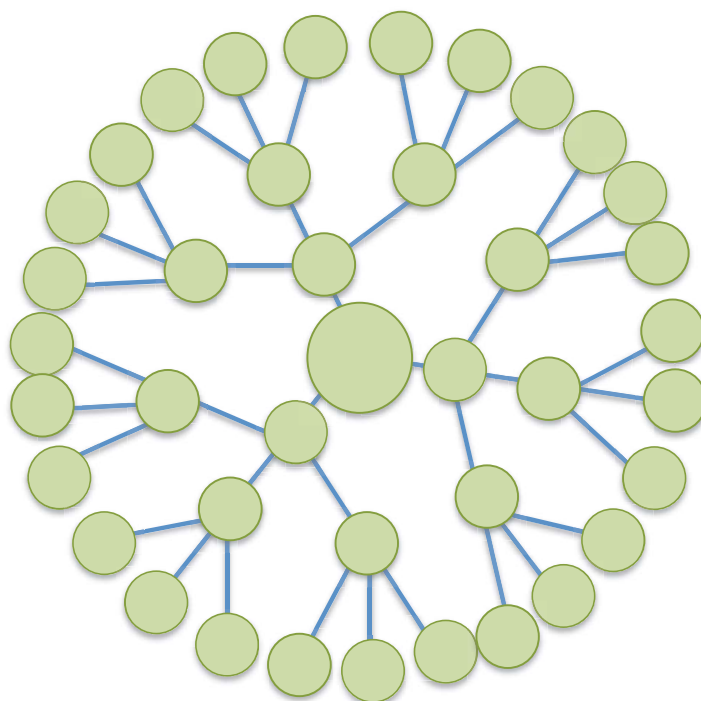


Fig.8