

1 **Selective transport of Zn²⁺ through liquid and solid membranes containing**
2 **pyrazole-tetrazole hybrid carriers**

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16

17 **Abstract**

18 Both liquid (**M_L**) and solid (**M_S**) membranes bearing a pyrazole-tetrazole hybrid molecule as
19 carrier are developed. The **M_L** membrane is composed of CH₂Cl₂ solution inserted between an
20 aqueous solution of metal nitrate, as a source phase, and a receiving phase containing deionized
21 water. The **M_S** membrane was prepared by photopolymerisation of pyrazole-tetrazole monomer
22 and a polyacrylonitrile support. Being thermally stable up to 330°C, the **M_S** membrane exhibits
23 an asymmetric amorphous structure. It was found that both membranes selectively transport Zn²⁺
24 over Cu²⁺, Pb²⁺, Cd²⁺, and Co²⁺ cations. At 25°C and neutral pH, the permeate flux of Zn²⁺
25 reached 6.1 10⁻⁴ mol.h⁻¹.m⁻² for the **M_L** membrane and 1.88 10⁻² mol.h⁻¹.m⁻² for the **M_S**
26 membrane. Although the **M_S** membrane exhibits more efficient Zn²⁺ permeate flux and higher
27 stability than those of the **M_L** membrane, the selectivity to Zn²⁺ transport of the **M_S** membrane
28 was found to be lower.

29

30 **Keywords:** Facilitated transport; Liquid Membrane; Pyrazole-tetrazole; Solid membrane; Zinc
31 cation, transition metal ions

32

33 **1. Introduction**

34 Zinc plays an important role in different fields, especially in medicinal chemistry [1]. It is used
35 in a variety of pharmaceutical products and applications as antimicrobial [2], anticancer [3],
36 and antiviral [4] agent as well as in the treatment for Alzheimer's disease [5]. More recently,
37 zinc has been studied as a potential treatment for COVID-19 [6,7]. Being an essential nutrient
38 that plays a critical role in the functioning of the immune system, some studies have suggested
39 that zinc supplementation may help to reduce the severity of COVID-19 symptoms. Research
40 suggests that zinc ions can interfere with the replication of the virus and thus may help to
41 decrease the duration of symptoms and the risk of complications from the disease. Furthermore,
42 zinc is reported to be a cofactor of many enzymes and its presence is essential for the proper
43 functioning of many biochemical pathways [8]. In this context, the price of this metal had more
44 than doubled during the period from April 2020 to April 2022 [9]. Therefore, the recovery of
45 this metal, especially from aqueous media becomes crucial. In fact, this will not only ensure
46 conserving resources but also helps in reducing environmental pollution.

47 The separation of Zn^{2+} metal ions is achieved through various methods, including liquid-liquid
48 [10] and solid-liquid [11] extractions. However, such methods are considered as batch processes
49 and require their regeneration after each cycle, limiting significantly their performance and
50 ability to extract zinc ions over time. Compared to these traditional separation methods,
51 membrane technologies offer several advantages such as a continuous process, treatment of
52 sensitive substances under mild conditions, energy savings and a solution to environmental
53 regulation requirements [12]. According to Grand View Research, the global market for
54 membrane separation technologies reached \$24.65 billion in 2022 and is expected to grow to
55 \$62.5 billion by 2030 [13].

56

57 It is worth quoting that some membranes bearing pyrazolic transporters were developed for the
58 selective separation of metal cations such as cesium [14], potassium [15], lithium [16] and
59 cadmium [17]. Other membranes bearing tetrazole derivatives were tailored for different
60 selective separations including ultrafiltration (UF) [18], C₂H₂/CO₂ and C₂H₂/C₂H₄ separation
61 [19]. Furthermore, some membranes were designed including tetrapods [20] macrocycles [21]
62 and linear structures [22]. Therefore, it will be very interesting to explore their ionophore
63 properties to play the role of carrier for the selective separation of Zn²⁺ via liquid and solid
64 membranes. In the present study, both liquid and solid membranes bearing pyrazole-tetrazole
65 carrier are proposed for the selective transport of Zn²⁺ cation.

66

67 **2. Materials and methods**

68 *2.1 Materials and characterization techniques*

69 Reagent-grade chemicals and solvents were obtained from Sigma-Aldrich and used as received.
70 The ¹H NMR analysis was performed at 500 MHz using BRÜKER AC spectrometer. Chemical
71 shifts (δ) are reported in parts per million (ppm) relative to the residual peak of the CDCl₃
72 solvent (7.27 ppm). The multiplicity is indicated as s = singlet, d = doublet, t = triplet, q =
73 quartet, m = multiplet. Mass spectra were acquired using a Platform II Micromass instrument
74 (ESI+, CH₃CN/H₂O: 50/50). Perkin Elmer 240C Elemental Analyzer was used to carry out the
75 elemental analysis. TGA Q50 (TA instrument) analysis was carried out by heating 10 mg of
76 membrane sample from 25°C to 500°C maintaining the heating rate at 10 °C.min⁻¹. Scanning
77 electron microscopy (SEM) images and energy-dispersive X-ray spectroscopy (EDS) analysis
78 were conducted using a HIROX SH-5500P microscope coupled to the detector. Methyl 1-((2-
79 (3-propyl)-2H-tetrazol-5-yl)methyl)-5-methyl-1H-pyrazole-3-carboxylate **1** and (5-methyl-1-

80 ((2-propyl-2H-tetrazol-5-yl)methyl)-1H-pyrazol-3-yl)methanol **2** were synthesized according
81 to the procedure previously described our research group [20].

82 2.2 Synthesis procedure

83 2.2.1 Synthesis of monomer 5-methyl-1-((2-propyl-2H-tetrazol-5-yl)methyl)-1H-pyrazol-3- 84 yl)methyl acrylate (monomer **3**)

85 Acrylic acid ($0.47 \cdot 10^{-3}$ mol) was slowly added to a mixture of (5-methyl-1-((2-propyl-2H-
86 tetrazol-5-yl)methyl)-1H-pyrazol-3-yl)methanol **2** ($0.4 \cdot 10^{-3}$ mol), dicyclocarbodiimide ($0.4 \cdot 10^{-3}$
87 mol) and 4-Dimethylaminopyridine (DMAP) (0,05g) in 25 mL of methylene chloride cooled
88 to 0 °C. The resulting mixture was stirred at room temperature for 24 hours. The obtained solid
89 residue was filtered, and the filtrate was then concentrated under reduced pressure at 30 °C. The
90 monomer was purified through a silica column (Ether/EtOH ; 98/2 ; $R_f = 0.23$) to get 5-methyl-
91 1-((2-propyl-2H-tetrazol-5-yl)methyl)-1H-pyrazol-3-yl)methyl acrylate **3** in 83% yield as
92 colorless oil: $^1\text{H NMR}$ (CDCl_3 , 200 MHz): 0.82 (t, $J = 7.4$ Hz, 3H, $\text{CH}_3\text{-CH}_2$); 1.86 (m, $J = 7.2$
93 Hz, 2H, $\text{CH}_3\text{-CH}_2$); 2.32 (s, 3H, $\text{CH}_3\text{-Pz}$); 3.69 (t, $J = 7.1$ Hz, 2H, $\text{CH}_2\text{-NTz}$); 5.41 (s, 2H, Tz-
94 $\text{CH}_2\text{-Pz}$); 5.85 (m, 1H, H-CH=C-CO); 6.09 (s, 1H, HPz); 6.22 (s, 1H, $\text{CH}_2\text{=CH-CO}$); 6.40 (m,
95 1H, H-CH=C-CO). MS (ESI): $m/z = 291.1$ $[\text{M}+\text{H}]^+$. Anal. Calcd for $\text{C}_{13}\text{H}_{18}\text{O}_2\text{N}_6$ (**3**): C, 53.78;
96 H, 6.25; N, 28.95 Found: C, 53.92; H, 6.42; N, 29.13.

97 2.2.2 Synthesis of the solid membrane (Ms)

98 The monomer **3** (0.13 g; 0.2 mmol), styrene (0.11 g; 1.05 mmol), 1,4-divinylbenzene (0.013 g;
99 0.1 mmol) and 2,2-dimethoxy-2-phenylacetophenone (5.2 mg; 0.02 mmol) were mixed in a test
100 tube. The mixture was then stirred for 5 min at room temperature and then cast on a flat
101 polyacrylonitrile (PAN) support ($2 \times 2 \text{ cm}^2$) (PAN Carbone Lorraine, MWCO 50 000) using a
102 threaded hand-coater rod to form an uniform layer with 6 μm thickness followed by an

103 exposition to UV radiation via a mercury vapor lamp (250-440 nm) from a Silair device, for 30
104 s at room temperature.

105 2.3. Extraction experiments

106 Extraction experiments in competitive (i.e., all metal cations are present in the solution) and
107 non-competitive conditions together with the back-extraction experiment were performed
108 according to the procedures reported elsewhere [14]. The following equation was used to
109 calculate the extraction percentage E (%):

$$110 \quad E (\%) = \frac{C_0 - C}{C_0} \times 100 \quad (1)$$

111 where C_0 and C are the initial metal concentration and the metal concentration at the
112 equilibrium, respectively. All experiments were performed in triplicate.

113 2.4 Transport experiments

114 2.4.1 Transport experiments through liquid membrane

115 The liquid membrane transport (Fig. 1) consists on two different experiments, the no-
116 competitive and competitive conditions:

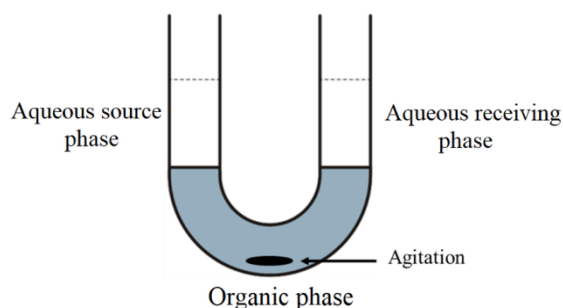
117 (i) for the non-competitive conditions, the source phase is an aqueous solution (10 mL) of metal
118 nitrate (10^{-3} M), the liquid membrane is composed by CH_2Cl_2 solution (40 mL) of **2** ($7 \cdot 10^{-5}$ M),
119 and the receiving phase is deionized water (20 mL).

120 (ii) for the competitive conditions, the source phase is an aqueous solution (10 mL) containing
121 the five-metal nitrate with a similar fixed concentration ($2 \cdot 10^{-4}$ M), while the membrane and the
122 receiving phases are similar to those used for the non-competitive conditions.

123 The organic phase was continuously stirred at 200 rpm and the concentration of the metallic
124 cations was obtained by atomic absorption technique. The effective area “ S ” of the membrane

125 with the two aqueous phases is $S = \pi \times 10^{-4} \text{ m}^2$. All experiments were conducted in triplicate at
126 room temperature (25 °C).

127



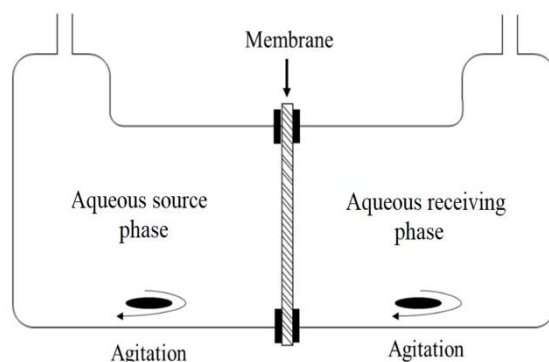
128

129 **Fig. 1.** Experimental set-up used for the transport through the liquid membrane.

130

131 2.4.2 Transport experiments through solid membrane

132 The experimental set-up employed to conduct transport experiments through the prepared solid
133 membrane Ms is depicted in Fig. 2.



134

135 **Fig. 2.** Experimental set-up used for the transport through the solid membrane.

136 The set-up consists of two half-cells, each with a 75 mL capacity, representing the source and
137 receiving aqueous phases, separated by the polymeric membrane. The aqueous phases were
138 stirred at 200 rpm. The membrane's surface area in contact with the two phases is 7.07×10^{-4}
139 m^2 . In the simple mode, where the receiving phase contains only deionized water, the feeding

140 phase contains 10^{-3} M metal nitrate solution under non-competitive conditions, while for the
141 competitive transport, a concentration of 2×10^{-4} M was used for each metal salt. In the against-
142 protons current mode, the receiving phase contains a nitric acid solution of 2×10^{-3} M solution.
143 All experiments were carried out in triplicate at 25°C .

144 2.4.3. Flux (F) and selectivity (S) calculations

145 The experiments were carried out over a sufficiently long time (12 h) to be able to calculate the
146 diffusion flux (F) and the selectivity (S), using the two following equations:

$$147 \quad F = \rho V / A \quad (2)$$

$$148 \quad S = F_{\text{Zn}^{2+}} / F_{\text{M}^{2+}} \quad (3)$$

149 where, F , S , ρ , V and A are the diffusion flux ($\text{mol h}^{-1} \text{m}^{-2}$), the selectivity, the slope of the
150 curve: $C_{\text{M}^{2+}} = f(t)$ ($\text{mol L}^{-1} \text{h}^{-1}$), the volume of the reception phase and the area of the membrane
151 in contact with the two aqueous phases.

152 2.4.4 Membranes stability test

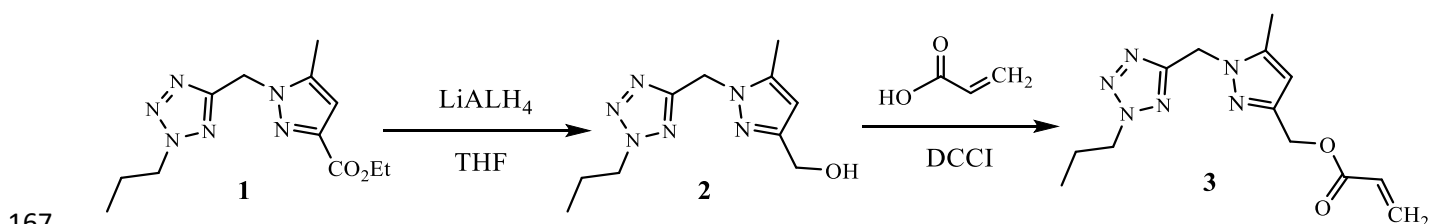
153 The stability of both liquid and solid membranes together with their reusability were evaluated
154 by conducting repeated competitive transport experiments using the same membranes for 8
155 cycles of 12 h each. This was performed by renewing both the source and the receiving solutions
156 after each experiment.

157 3. Results and discussion

158 3.1 Synthesis

159 3.1.1. Synthesis of the monomer 5-methyl-1-((2-propyl-2H-tetrazol-5-yl)methyl)-1H-pyrazol-
160 3-yl)methyl acrylate (monomer 3)

161 The first step was to convert the ester compound **1** to the corresponding alcohol **2**. The compound
162 **2** can be attached to a polymer support either by grafting to a functionalized polymer or by
163 attaching polymerizable double bonds. Since the first method results in very low grafting rates
164 that could reduce the performance of the membranes, the second method was followed in this
165 study. The compound **2** has a hydroxyl group on its side arm. This allows its functionalization
166 by an acrylic double bond, which is highly reactive in the polymerisation process (Fig. 3).



168 **Fig. 3.** Followed pathway for the synthesis of monomer **3**.

169

170 The synthesized monomer **3** exhibits a good yield (75 %) and its structure was confirmed by
171 spectroscopic and spectrometric analyses.

172 3.1.2 Preparation and characterization of Ms membrane

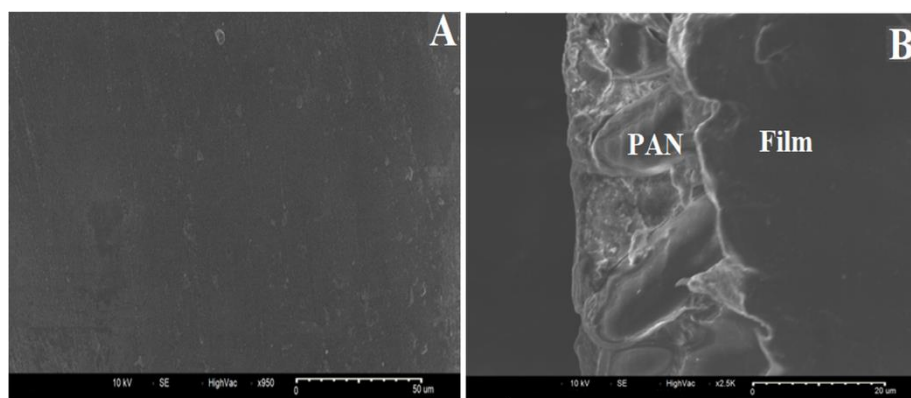
173 The Ms membrane was prepared by means of the photo-polymerization of the formulation
174 containing monomer **3** [14]. As it is well known, the diffusion flux of species across a
175 membrane is inversely proportional to the membrane thickness [23]. However, a thin membrane
176 is expected to be less mechanically stable and consequently requires its casting on solid support
177 [14]. In this context, in this study PAN was selected as support because of its exceptional
178 mechanical properties [24], high ion diffusion rates and high porosity or void volume fraction
179 [25].

180 The SEM top surface and cross-section images of the prepared Ms membrane are presented in
181 Fig. 4. As can be seen Ms is a composite membrane formed by a dense top layer formed on a
182 porous PAN containing finger-like structure. This membrane morphological structure together

183 with its amorphous character could improve the diffusion of cations across the membrane as
 184 claimed by Gherrou et al. [26], who observed that a membrane with a high concentration of a
 185 crown ether carrier results in the crystallization of the film by formation of multilayers,
 186 precluding significant flux diffusion of the studied metal ions. Both the membrane and the PAN
 187 support were subjected to Energy-dispersive X-ray spectroscopy (EDS) analysis. The obtained
 188 spectra are depicted in **Fig. S1** and their qualitative elementary composition is summarized in
 189 Table 1. Compared to the PAN support, the **Ms** membrane shows a drop in the amount of carbon
 190 (*ca.* 4 %) with an increase of that of oxygen (*ca.* 12 %). This is expected given the nature of the
 191 reagents grafted on the active layer of the **Ms** membrane. The oxygen detected in PAN,
 192 estimated as 3.88 %, may be attributed to the initiator used to synthesize this polymer or to the
 193 moisture present within this support.

194

195



196

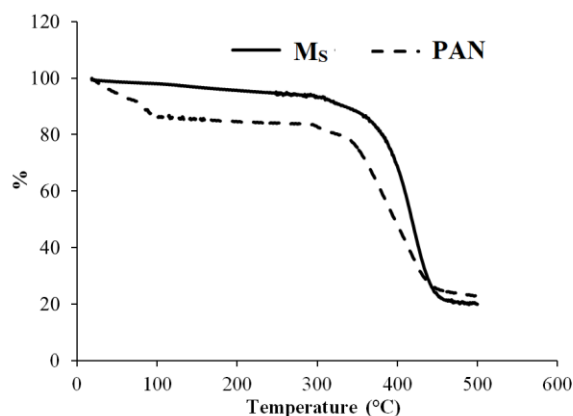
197 **Fig. 4.** SEM images of the top (A) and cross-section (B) of the **Ms** membrane.

198 **Table 1.** Elemental composition of the PAN and the solid **Ms** membrane.

	PAN	Ms ₁₉₉
%C	84.59	80.52
%O	3.88	²⁰⁰ 16.08

201

202 The thermal properties of the membrane **M_s** and the PAN support were studied through TGA
203 test. As shown in Fig. 5, for the PAN support an initial weight loss of 15 % was detected in the
204 range of 20-100 °C. This is associated with the moisture loss and/or solvent present in the
205 sample. A second loss of 4% by weight observed in the range 290-330 °C, can be attributed to
206 dehydrogenation reactions and the release of volatile compounds [27,28]. Then, the PAN starts
207 to degrade with increasing temperature above 330°C. At 450 °C a weight loss of approximately
208 60% was registered. At this temperature, the PAN partially carbonizes. The deposition of the
209 active layer on the PAN support, **M_s** membrane, improves the thermal stability up to 330 °C.
210 The membrane only loses around 6 % of its weight between 100 and 300 °C. This weight loss
211 presumably corresponds to the loss of moisture. For a further temperature increase, a weight
212 loss of 75 % was observed due to the degradation of the various fragments grafted onto the
213 macromolecular chains. These findings show that the prepared membrane exhibits good
214 thermal stability.



215
216 **Fig. 5.** Thermogravimetric analysis (TGA) curves of the membrane **M_s** and the PAN support.

217 3.2 Liquid–liquid extraction

218
219 Prior to investigating the transport of transition metal ions Zn^{2+} , Cu^{2+} , Pb^{2+} , Cd^{2+} and
220 Co^{2+} through the synthesized membranes, we conducted an assessment of the ability of

221 compounds **1** and **2** to extract these cation metals using the individual liquid-liquid extraction
 222 method. During this extraction process, the nitrate anion was chosen as counter-ion. The
 223 obtained results summarized in Table 2, reveal clearly that both compounds **1** and **2** have no
 224 significant affinity towards Cd^{2+} and Co^{2+} metal ions, while they show affinity to extract Zn^{2+}
 225 and Cu^{2+} , with a much more significant preference for Zn^{2+} metal ion.

226 **Table 2.** Yields of extraction of individual cations by compounds **1** and **2**.

Ligand	Zn^{2+}	Cu^{2+}	Pb^{2+}	Cd^{2+}	Co^{2+}
1	62±2	17±2	7±1	0	0
2	25±1	9±2	8±1	0	0

227

228 In addition, it was observed a decrease of the extraction efficiency when the ester compound **1**
 229 was converted to its corresponding alcohol **2**. This could be attributed to the presence of the
 230 hydroxyl group that increases the hydrophilic character of compound **2** and consequently the
 231 loss of the extractor in the aqueous phase. The extraction selectivity is determined in the
 232 simultaneous presence of all transition metal ions at equal concentration in the aqueous phase.
 233 The resulting data are summarized in Table 3.

234 **Table 3.** Yields of competitive extraction of metal cations in presence of compounds **1** and **2**.

Ligand	Zn^{2+}	Cu^{2+}	Pb^{2+}	Co^{2+}	Cd^{2+}
1	38±2	7±1	2±1	0	0
$\text{S}_{\text{Zn}^{2+}/\text{M}^{2+}}$	---	5.4	19	---	---
2	10±3	4±1	1±2	0	0
$\text{S}_{\text{Zn}^{2+}/\text{M}^{2+}}$	---	2.5	10	---	---

235 The first remark to be drawn is the decrease of the percentage of extraction maintaining the
 236 order $\text{Zn}^{2+} > \text{Cu}^{2+} > \text{Co}^{2+} \approx \text{Pb}^{2+} \approx \text{Cd}^{2+}$. This could be attributed to the simultaneous presence

237 of all cations in the aqueous phase. In contrast the selectivity $S_{Zn^{2+}/M^{2+}}$ showed a significant
 238 enhancement. The competitive extraction results, specifically the Zn^{2+}/Cu^{2+} , Cu^{2+}/Pb^{2+} ,
 239 selectivity ratios, indicate the strong propensity of compounds **1** and **2** for preferentially binding
 240 with Zinc cation.

241 The decomplexing process (i.e., back-extraction) of the transition metal cation from its complex
 242 was investigated by adding the complex (Compound **1** / cation) present in the organic phase to
 243 pure water. As shown in Table 4, over half of the fraction of heavy cations, which had been
 244 complexed within the compound **1**, was released into the aqueous phase. This outcome aligns
 245 with the objective of selectively transporting the Zn^{2+} ions.

246 **Table 4.** Yields of back-extraction of metal cation extracted with compound **1**.

Cations	Back-extraction percentage %
Zn^{2+}	43±3
Cu^{2+}	56±1
Pb^{2+}	58±2

247

248 3.3 Facilitated transport of transition metal cations across the liquid membrane M_L

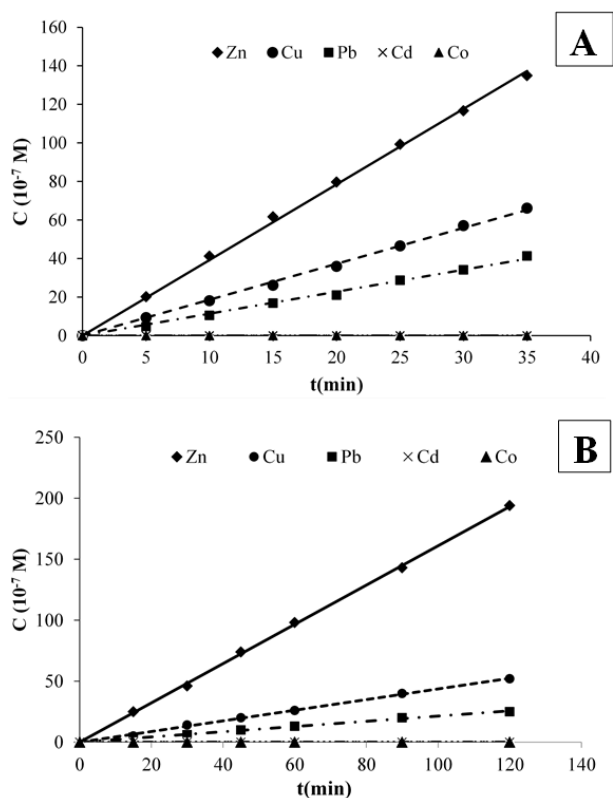
249 The transport of transition metal cations (Cu^{2+} , Zn^{2+} , Co^{2+} , Pb^{2+} and Cd^{2+}) has been investigated
 250 both individually and competitively. Table 5 summarizes the diffusion flux (F) and the $F_{Zn^{2+}}/$
 251 F_M^{2+} selectivity values.

252 **Table 5.** Diffusion flux (10^{-4} mol h^{-1} m^{-2}) and $F_{Zn^{2+}}/F_M^{2+}$ selectivity through the liquid
 253 membrane M_L .

F_M^{2+} and $F_{Zn^{2+}}/F_M^{2+}$	Individual Transport	Competitive Transport
$F_{Zn^{2+}}$	15.0±0.4	6.1±0.2
$F_{Cu^{2+}}$	7.1±0.2	1.7±0.3
$F_{Pb^{2+}}$	4.3±0.5	0.8±0.1

$F_{\text{Cd}^{2+}}$	0.0	0.0
$F_{\text{Co}^{2+}}$	0.0	0.0
$F_{\text{Zn}^{2+}}/F_{\text{Cu}^{2+}}$	2.1	3.6
$F_{\text{Zn}^{2+}}/F_{\text{Pb}^{2+}}$	3.5	7.6

254 The obtained results of the individual transport mode are also displayed in Fig. 6A, as the
255 variation of cation concentration of each metal ion (Zn^{2+} , Cu^{2+} , Pb^{2+} , Cd^{2+} , Co^{2+}) *versus* time.
256 In addition to the perfect linear variation for all metal ions, this study reveals clearly that the
257 transport of Zn^{2+} is faster than those observed for the other metal ions. The diffusion flux of
258 Zn^{2+} is $15 \times 10^{-4} \text{ mol.h}^{-1}.\text{m}^{-2}$, whereas those of Cu^{2+} , Pb^{2+} cations are 7.1×10^{-4} and 4.3×10^{-4}
259 $\text{mol.h}^{-1}.\text{m}^{-2}$, respectively. Indeed, the Zn^{2+} flux is at least 2.1 times higher than that of the other
260 cations, indicating that the developed M_L membrane exhibits better Zn^{2+} transport than the other
261 cations. This result aligns with those obtained during extraction experiments performed with
262 compounds **1** and **2** evidencing that the ionophore properties of both compounds were kept
263 inside the membrane. The present findings are supported by monitoring the evolution of the
264 concentrations in the receiving phase during the study of competitive transport of the five metal
265 ions simultaneously. The source phase contains the five metal ions at an equal concentration of
266 $2 \times 10^{-4} \text{ M}$ (Fig. 6B). The diffusion flux of Zn^{2+} was found to be $6.1 \times 10^{-4} \text{ mol.h}^{-1}.\text{m}^{-2}$, whereas
267 that of Cu^{2+} and Pb^{2+} are only 1.7×10^{-4} , and $0.8 \times 10^{-4} \text{ mol.h}^{-1}.\text{m}^{-2}$, respectively. As it was
268 expected from results obtained during the extraction experiments, the Co^{2+} and Cd^{2+} diffusion
269 fluxes were null. The transport selectivity of the zinc cation compared to copper and lead cations
270 are 6.1 and 1.7, respectively. This proves that the M_L membrane transports selectively the zinc
271 cation.



272

273 **Fig. 6.** Individual (A) and competitive (B) transport of transition cations through the M_L liquid
 274 membrane and temporal evolution of the concentrations of each ion in the reception phase.

275

276 *3.4 Facilitated transport of metal transition cations across the solid membrane M_S*

277 The diffusion of transition metals from the source phase to the receiving phase is also achieved
 278 through the prepared solid membrane M_S . The temporal evolution of concentrations in
 279 individual mode is depicted in Figure 7 and the diffusion flux (F) and selectivity (S) values are
 280 summarized in Table 6.

281 **Table 6.** Flux diffusion (10^{-3} mol h^{-1} m^{-2}) and $F_{Zn^{2+}}/F_{M^{2+}}$ selectivity through the solid membrane
 282 M_S .

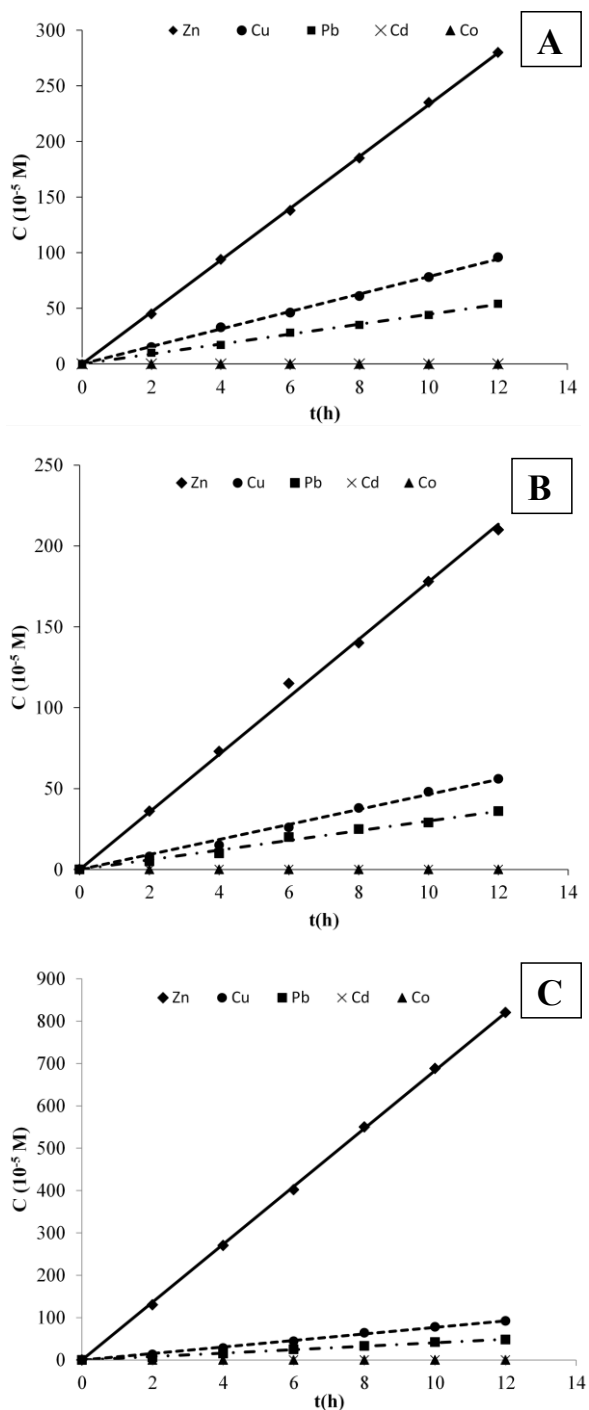
$F_{M^{2+}}$ and $F_{Zn^{2+}}/F_{M^{2+}}$	Individual transport	Competitive transport	Competitive transport against proton current
$F_{Zn^{2+}}$	24.7 ± 0.3	18.8 ± 0.6	72.5 ± 0.8
$F_{Cu^{2+}}$	8.3 ± 0.4	4.9 ± 0.1	8.1 ± 0.4

$F_{\text{Pb}^{2+}}$	4.7 ± 0.3	3.2 ± 0.3	4.3 ± 0.3
$F_{\text{Cd}^{2+}}$	0.0	0.0	0.0
$F_{\text{Co}^{2+}}$	0.0	0.0	0.0
$F_{\text{Zn}^{2+}}/F_{\text{Cu}^{2+}}$	3.0	3.8	8.9
$F_{\text{Zn}^{2+}}/F_{\text{Pb}^{2+}}$	5.3	5.9	16.7

283 This obtained results reveal clearly the facilitated diffusion of the three metal cations Zn^{2+} , Cu^{2+}
284 and Pb^{2+} . As observed for the liquid membrane M_L , the individual transport experiments (Fig.
285 7A) show that the Zn^{2+} cation is transported through the M_s membrane more efficiently than
286 the other metals, with a diffusion flux of $24.7 \times 10^{-3} \text{ mol.h}^{-1}.\text{m}^{-2}$. The diffusion fluxes of Cu^{2+}
287 and Pb^{2+} , are found to be 8.3×10^{-3} and 4.7×10^{-3} , respectively, while the Cd^{2+} and Co^{2+} cations
288 are not transferred through the M_s membrane.

289 From Fig. 7B, the competitive transport data of the five metals agrees with the results obtained
290 for the individual transport. Similar to the M_L liquid membrane, the ionophore properties of the
291 carrier were also conserved inside the solid membrane M_s . Compared to the individual
292 transport, although a decrease in the diffusion flux was observed, the obtained results show a
293 remarkable selectivity of the M_s membrane for the Zn^{2+} transport. Its flux was $18.8 \times 10^{-3} \text{ mol.h}^{-1}.$
294 m^{-2} , with $F_{\text{Zn}^{2+}}/F_{\text{Cu}^{2+}}$ and $F_{\text{Zn}^{2+}}/F_{\text{Pb}^{2+}}$ selectivities of 3.8 and 5.9, respectively.

295 To further improve the diffusion rates, we studied the competitive transport of the five metals
296 against a proton countercurrent, replacing the receiving phase containing pure water with a
297 solution of nitric acid at a concentration of $2 \times 10^{-3} \text{ M}$. This maintains the electroneutrality of
298 both phases since their nitrate concentrations are equal. The results are plotted in Fig. 7C. The
299 measured metal cation concentrations show a significant improvement in the transport of Zn^{2+}
300 in terms of flux diffusion and selectivity. In fact, its diffusion flux is multiplied by a factor of
301 3.85, reaching the value of $72.5 \times 10^{-3} \text{ mol.h}^{-1}.\text{m}^{-2}$.



302

303 **Fig. 7.** Individual transport (A), competitive transport (B) and competitive transport against
 304 proton current (C) of transition cations through the M_s solid membrane and temporal evolution
 305 of the concentrations of each ion in the reception phase.

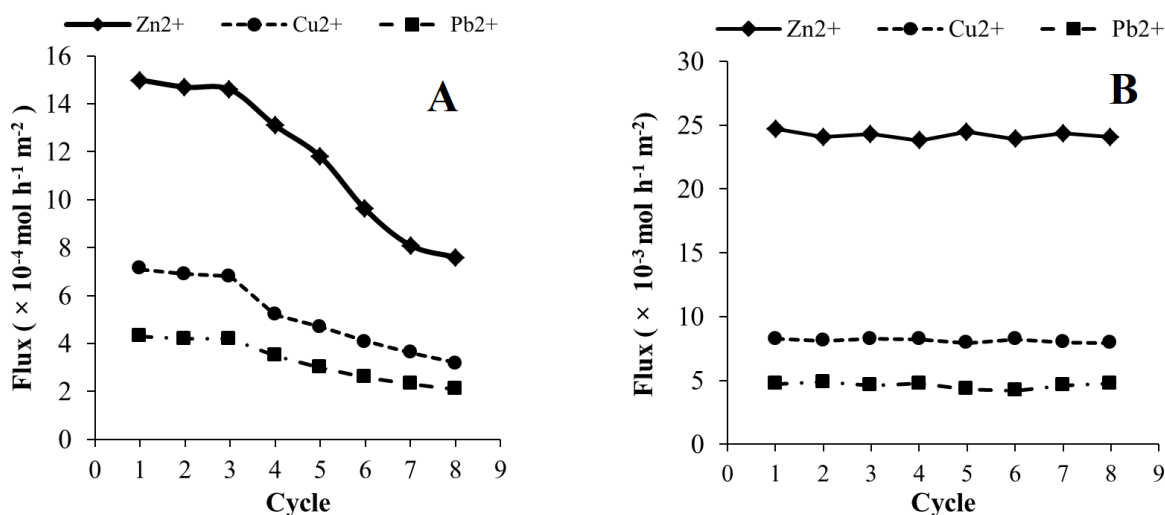
306 Finally, the probability of possible formation of Zn^{2+} -carrier complex was checked within the
 307 solid membrane M_s at the end of the performed individual transport experiment. This was

308 carried out by inserting the membrane between two compartments where the source was a
309 solution of $\text{HNO}_3(10^{-1}\text{M})$ and the reception compartment contains only deionized water. After
310 12 h test, an insignificant quantity of Zn^{2+} was observed in the receiving phase. This
311 phenomenon could be the result of weak stability of the " Zn^{2+} -carrier" complex as evidenced
312 by the extraction and back-extraction studies. Hence, the blockage of Zn^{2+} cation in the
313 membrane channels is prevented ensuring the stability of the diffusion flux and selectivity.

314 *3.5 Membrane stability*

315 The stability of a membrane is based in its ability to preserve its separation performance over
316 time, which determines its durability. In this context, we studied the stability of both liquid and
317 solid membranes by conducting eight cycles of the competitive transport test. This was
318 conducted by renewing both the source and receiving aqueous solutions in each cycle. The
319 results are displayed in Fig. 8 for both liquid and solid membranes. Fig. 8A shows a drastic
320 decrease of the diffusion flux of metal cations through the liquid membrane (\mathbf{M}_L) from the third
321 cycle. In fact, the diffusion flux of Zn^{2+} loses half of its value at the eighth cycle, diminishing
322 the performance of this membrane. This instability may be due to the loss of the transporter in
323 the aqueous phases, the formation of an emulsion at the membrane interfaces [29], or to the
324 evaporation of the solvent from the organic phase [30]. On the contrary, as can be seen in Fig.
325 8B, the flux diffusion of cations through the solid membranes (\mathbf{M}_S) remains practically constant,
326 and consequently the selectivity of this membrane was maintained stable.

327



3..

329 **Fig. 8.** Flux diffusion of transition metal cations in each cycle for both **M_L** (A) and **M_S** (B)

330 membranes.

331

332 *3.6 Comparative studies of the membranes M_L and M_S, and other studies*

333 Careful examination of the diffusion flux of Zn²⁺ cation in the competitive transport reveals
 334 that value observed for the solid membrane **M_S** is 31 times higher than that of the liquid
 335 membrane **M_L** incorporating the same carrier. The diffusion fluxes of Cu²⁺ and Pb²⁺ are also
 336 greater for the **M_S** membrane. Compared to the **M_L** membrane, these were multiplied by a factor
 337 of 29 and 40 for Cu²⁺ and Pb²⁺, respectively. However, although the diffusion fluxes are higher
 338 for the solid membrane **M_S**, it appears that this membrane is less selective. In fact, the $S_{Zn^{2+}/}$
 339 Cu^{2+} selectivity remains practically constant while the $S_{Zn^{2+}/Pb^{2+}}$ selectivity decreased from 7.6
 340 to 5.9. Furthermore, the stability of the **M_S** membrane is better because its performance varies
 341 slightly. This may be attributed partly to the different transport mechanism of the studied
 342 cations through the liquid **M_L** and solid **M_S** membranes. The transport of the selected cations
 343 through the liquid membrane from the feeding compartment to the receiving one is conducted
 344 by diffusion of the carrier through the membrane [31], while the transport through the solid
 345 membrane is carried out according to the fixed-site jumping mechanism [32] due to the
 346 immobilization of pyrazole-tetrazole transporter onto the crosslinked poly(styrene-co-

347 methacrylate) copolymer. The above findings are consistent with the studies reported by
348 Scindia et al. [33] who compared the ability to transport Cr(VI) ions by a supported liquid
349 membrane and a solid polymeric membrane. The solid membrane maintained its transport
350 stability for 3 months, while the liquid membrane was operated only for 7 days. These results
351 demonstrated the effectiveness of the transporter grafting on the membrane stability. In fact,
352 the transporter is chemically bound in the polymer matrix, preventing its dissolution in the
353 surrounding aqueous phases.

354 In the open literature, several selective membranes were proposed for the transport of zinc
355 cation. Nevertheless, the difference of the performed experimental conditions makes the
356 comparison of their performances relative. Table 7 summarizes the values of the diffusion flux
357 of Zn^{2+} cation across the membranes **M_L** and **M_s** together with those reported for other
358 membranes [34-38]. The comparison between these values clearly reveals that the polymer
359 inclusion membrane involving the diethyldithiocarbamate as carrier (**M₂**) exhibits an
360 extremely high diffusion flux (i.e., at least two order of magnitude greater than that of the other
361 membranes). The diffusion flux of Zn^{2+} of the **M_s** membrane prepared in this study is
362 significantly greater than those of the **M₁**, **M₃**, **M₄** membranes. It is however important to point
363 out that the high diffusion flux of the membrane **M₂** resulted from the transport experiment
364 against proton current, which tends to increase significantly the diffusion flux, as observed for
365 the **M_s** membrane for which we have clearly shown that the transport flux Zn^{2+} value is 3.8
366 times higher ($7.25 \cdot 10^{-2} \text{ mol h}^{-1} \text{ m}^{-2}$) at the competitive transport against proton current. In
367 addition, its $S_{Zn^{2+}/Cu^{2+}}$ selectivity, 8.9, is significantly better than the corresponding value ($S_{Zn^{2+}/Cu^{2+}} = 3.2$) observed for the **M₂** membrane. Although the **M₅** polymer inclusion membrane
368 displays higher diffusion flux ($17.02 \cdot 10^{-2} \text{ mol.h}^{-1}.\text{m}^{-2}$) than the **M_s** membrane ($1.81 \cdot 10^{-2} \text{ mol h}^{-1}$
369 m^{-2}), this flux decreases to $4.86 \cdot 10^{-3} \text{ mol h}^{-1} \text{ m}^{-2}$ after only five cycles.

371 **Table 7.** Performance of the **M_L** and **M_S** membranes developed in this study and their
 372 comparison to other membranes reported in the literature.

Membrane*	Flux / mol.h ⁻¹ .m ⁻²	[Zn ²⁺] ₀ / mol.L ⁻¹	Anion	T / °C	Reference
M1	1.58 10 ⁻³	5 10 ⁻⁴	SO ₄ ²⁻	25	[34]
M2	1.92	10 ⁻³	NO ₃ ⁻	25	[35]
M3	3,45 10 ⁻⁵	10 ⁻²	Cl ⁻	20	[36]
M4	8.64 10 ⁻⁷	18.5 10 ⁻⁴	Cl ⁻	25	[37]
M5	17.02 10 ⁻²	3.1 10 ⁻⁴	SO ₄ ²⁻	---	[38]
M_L	6.1 10 ⁻⁴	2 10 ⁻⁴	NO ₃ ⁻	25	This work
M_S	1.81 10 ⁻²	2 10 ⁻⁴	NO ₃ ⁻	25	This work

373 ***M1** = Cellulose triacetate membrane. Plasticizer, o-Nitrophenyl phenyl ether Tris(2-n-butoxyethyl)phosphate /
 374 bathophenanthroline; **M2** = Polymer inclusion membrane: sodium diethyldithiocarbamate; **M3** = Polymer
 375 inclusion membrane: di(2-ethylhexyl)phosphoric acid; **M4** = Supported liquid membranes: Tri-n-dodecylamine;
 376 **M5** = polymer inclusion membrane: octyl hydroxamic acid and di (2-ethylhexyl) phosphoric acid

377

378 4. Conclusions

379 In this work, liquid **M_L** and solid **M_S** membranes were evaluated for the selective separation of
 380 some bivalent metal ions, including Zn²⁺ cation from aqueous media. The ionophore properties
 381 of the carrier inside both membranes were examined via the liquid-liquid extraction process,
 382 revealing a good affinity toward the zinc cation. The development of the solid membrane
 383 material involved the photopolymerization of a formulation spread onto a PAN support. This
 384 formulation included a methacrylic monomer, synthesized through the esterification of the
 385 pyrazole-tetrazole alcohol **2** with acryloyl chloride, alongside styrene and 2,2-dimethoxy-2-
 386 phenylacetophenone as photoinitiator. The resulting membrane is asymmetric, amorphous and
 387 thermally stable up to 330 °C. The transport experiments evidenced that both membranes
 388 transport selectively Zn²⁺ with respect to Cu²⁺, Pb²⁺, Cd²⁺ and Co²⁺ cations. The achieved

389 diffusion fluxes were $1.5 \cdot 10^{-3}$ and $6.1 \cdot 10^{-4}$ mol.h⁻¹.m⁻² for the **M_L** and **M_S** membranes,
390 respectively. Although the **M_S** membrane shows the best Zn²⁺ diffusion flux together with a
391 high stability (8 cycles), its selectivity was found to be lower than that of the liquid membrane
392 **M_L**. The present findings suggest that the solid membrane **M_S** could be a good membrane
393 candidate for the selective separation of zinc cation.

394 **Data availability**

395 Data will be made available on request.

396 **Conflict of interest**

397 The authors declare that they have no known competing financial interests or personal
398 relationships that could have appeared to influence the work reported in this paper.

399 **CRedit authorship contribution statement**

400 **Tarik Harit:** Investigation, Writing – original draft, Methodology. **Mounir Cherfi:**
401 Investigation, Methodology, Formal analysis, Visualization. **Smail Triki:** Formal analysis,
402 Visualization, Writing – review & editing **M. Khayet:** Writing – review & editing. **Fouad**
403 **Malek:** Writing – review & editing, Supervision, administration.

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407 **Supplementary materials**

408 Supplementary material associated with this article can be found, in the online version, at ..

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